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Revolutionizing Skin-Health Care: The Explore Of Vegan Based Products

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Abstract: The rising need for vegan skin care products is driving a dramatic revolution in the worldwide skincare business. Vegan skincare, which is characterized by the removal of chemicals produced from animals and adherence to cruelty-free testing procedures, has become quite popular among customers who care about the environment and ethics. This change is a result of both a desire for healthier substitutes and a greater awareness of the ethical and environmental consequences of conventional skincare products. In this trend, products that address a variety of skincare requirements, including face wash, face packs, sunscreen, lip balm, and face serums, have taken center stage. These vegan formulas use plant-based components that are wellknown for their ability to support healthy, glowing skin, such as botanical extracts, essential oils, and natural antioxidants. They are especially appropriate for people with delicate or allergy-prone skin because of their mild, chemical-free formulas. Furthermore, to ensure safety and long-term skin health, vegan skincare products frequently steer clear of harsh chemicals, parabens, and synthetic additives. Beyond personal use, vegan skincare has environmental benefits. Compared to conventional techniques which depends on resourceintensive animal husbandry, the manufacturing of these products considerably lowers the carbon footprint. Vegan skincare businesses help to preserve the environment and lessen environmental deterioration by using biodegradable and sustainably sourced components. By implementing recyclable or compostable packaging, many businesses further highlight environmentally responsible activities and match their operations with international sustainability standards. Growing consumer awareness of ethical behaviors, the effects of animal agriculture, and the health advantages of plant-based formulations are driving a growing preference for vegan skincare, according to market trends. Because of this desire, the beauty industry has been more innovative, fostering the creation of high-quality, sustainable goods that reflect the ideals of its target market. To sum up, the emergence of vegan skincare signifies a change in the beauty sector, bringing together moral behavior and efficient skincare products. Vegan skincare products have the potential to revolutionize the beauty business and open the door for a more moral and ecologically responsible approach to self-care as people choose cruelty-free and sustainable products.

Keywords: Phytochemicals, Vegan-based, Skin-health care

1. Introduction

1.1 Vegan Skincare and how it differs from traditional products

A vegan skincare product is one that doesn't contain any components or byproducts produced from animals, like honey, beeswax, lanolin, collagen, or carmine. Because they are not subjected to animal testing at any phase of manufacture, these items are also frequently linked to cruelty-free methods. As an alternative, vegan skincare uses plant-based components, such as natural minerals, essential oils, and botanical extracts, to effectively address a range of skin issues. Due to their practical qualities, animal-derived ingredients are frequently included in conventional skincare products. Sheep wool is used to make lanolin, which is used as a moisturizer, and animal tissues are utilized to make collagen, which is used in anti-aging goods. Traditional skincare products may also be tested on animals to determine their efficacy and safety. A more ethical and ecological approach to beauty is provided by vegan skincare, which distinguishes itself by doing away with such methods and substances. To further reassure customers of their ethical integrity, a lot of vegan products are certified by groups like PETA, Leaping Bunny, or The Vegan Society.

1.2 Reasons behind the growing popularity of vegan products

Ethical concerns: Growing public awareness of ethical consumption and animal welfare is intimately linked to the popularity of vegan skincare. Consumers and advocacy organizations alike have been increasingly critical of animal experimentation and the use of animals for cosmetic products. Vegan skincare is a kind substitute that fits with the ideals of people who want to reduce the suffering of animals while making purchases.

Sustainability: Vegan skincare tackles urgent environmental issues as well. Water degradation, deforestation, and greenhouse gas emissions are all significantly impacted by animal agriculture. Vegan skincare lessens its environmental impact by avoiding components produced from animals. To further promote a greener beauty sector, a lot of vegan firms place a high priority on eco-friendly packaging, sustainable farming methods, and renewable resources.

Health benefits: Vegan skincare's appeal to health-conscious consumers contributes to its widespread use. Rich in vitamins, antioxidants, and vital fatty acids, plant-based ingredients help to maintain healthy skin and lower the chance of irritation. Due to their general lack of harsh chemicals, artificial perfumes, and parabens, vegan products are appropriate for people with allergies and sensitive skin types

1.3 Environmental and cruelty-free advantages of vegan skincare

Vegan skincare has significant positive environmental effects. By avoiding materials sourced from animals, these products drastically lower the water and carbon footprints connected to cattle husbandry. Ecological effect is reduced by the use of biodegradable and environmentally sourced ingredients in many vegan skincare products. Additionally, making vegan cosmetics prevents adding to the water damage that animal farming methods frequently create. The ethical concerns surrounding animal testing are addressed by vegan skincare from a cruelty-free standpoint. Animal welfare groups have mostly denounced traditional animal testing techniques, which frequently include torturous operations on living animals. Alternative testing techniques, like in-vitro testing and sophisticated computer modeling, are used by vegan skincare companies to ensure product safety without causing harm to animals. This cruelty-free strategy appeals greatly to contemporary consumers, who place a higher value on ethical and transparent business operations when making judgments. In conclusion, vegan skincare provides a comprehensive approach that satisfies the needs of modern consumers who are concerned about their health, the environment, and ethics. Through its ability to bridge the gap between sustainable methods and effective skincare, vegan skincare is not only revolutionizing the beauty industry but also helping to change society as a whole toward environmentally conscious and ethical consumption.

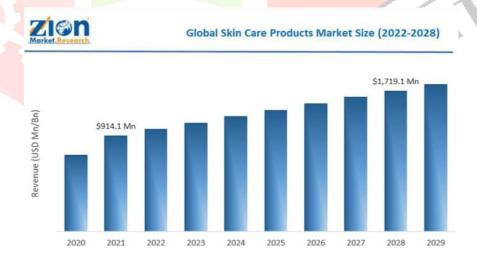
1.4 Objectives

- ➤ To formulate and develop skincare products using 100% vegan and natural ingredients that are safe, sustainable, and eco-friendly.
- > To evaluate the effectiveness of these products in terms of skin benefits such as hydration, nourishment, or anti-aging properties.
- To analyze the potential benefits of herbal and plant-based ingredients used in the formulation for their skincare properties.
- ➤ To promote sustainability and environmental consciousness in the cosmetic industry through the use of biodegradable packaging and ethical sourcing of ingredients.
- ➤ To compare the performance of vegan skincare products with non-vegan counterparts in terms of user satisfaction and safety.

2. Market Trends and Demand

2.1 Analysis of the Global Vegan Skincare Product Market

Growing consumer awareness of ethical beauty and environmental sustainability has propelled the recent exponential rise of the worldwide vegan skincare business. The vegan skincare market was estimated to be worth USD 15.1 billion in 2022, and it is expected to expand at a compound annual growth rate (CAGR) of 6.3% between 2023 and 2030, according to a report by Grand View Research (2023). This increase is caused by a number of factors, including growing worries about animal abuse, the negative health effects of synthetic chemicals, and the desire for natural and organic products. North America and Europe are major growth drivers since customers there are more aware of eco-friendly practices and vegan certifications. Additionally, the growing middle class and growing popularity of conscientious beauty techniques are making the Asia-Pacific area a valuable market. The introduction of vegan products is rapidly increasing in nations like South Korea, Japan, and India.



Graph 1: Projected Global Skin Care Products Market Size (2021–2028)

2.2 Important Populations Using Vegan Cosmetics

Millennials and Gen Z: Because they choose cruelty-free and ecological goods, these age groups are leading the way in the adoption of vegan skincare. According to a Nielsen survey from 2022, 75% of Millennials are willing to pay more for eco-friendly products like vegan skincare.

Consumers Aware of the Environment: Vegan skincare is popular among those looking to lessen their influence on the environment. These customers give preference to companies that use ingredients obtained ethically and sustainably.

Health-Conscious People: People that are concerned about their health and steer clear of artificial chemicals like vegan skincare products due to its natural makeup and perceived safety.

Ethical Customers: Vegan skincare companies are actively supported by those who support animal rights and cruelty-free business practices. For this population, certifications like "Vegan Society" and "Leaping Bunny" are highly relatable.

2.3 Social media, awareness campaigns, and influencers roles

Consumer preferences in the vegan skincare business are significantly shaped by social media platforms. Influencers and beauty bloggers, who frequently post product reviews, tips, and "before-and-after" makeovers, have emerged as potent spokespersons for vegan companies. Younger consumers are more likely to learn about vegan skincare products thanks to platforms like YouTube, Instagram, and TikTok. The market has grown as a result of awareness efforts run by groups like PETA and the Vegan Society. Regularly trending hashtags like #VeganBeauty and #CrueltyFreeSkincare foster a community of ethical shoppers. For instance, Humane Society International's "Be Cruelty-Free" campaign has effectively partnered with corporations and celebrities to promote vegan substitutes. Influencer partnerships are a common way for brands to establish genuine relationships with their target market. Particularly micro-influencers have been successful in fostering trust since their suggestions frequently come across as sincere and relatable.

2.4 New Products and Brands in the Vegan Skincare Industry

New companies and ground-breaking formulas have emerged in the vegan skincare market. Companies that provide clean, sustainable, and vegan beauty products, such as Pacifica, Biossance, and Herbivore Botanicals, have become well-known. By using carbon-neutral procedures and zero-waste packaging, startups like Bybi Beauty and Dear, Klairs aim to reduce their negative effects on the environment. Another important trend is formulation innovation. For example, seaweed and tremella mushroom extract are two plant-based collagen substitutes that are gaining popularity. Additional advancements include probiotic-infused skincare products that improve the skin's microbiota and waterless skincare products that save resources and offer concentrated formulations. Additionally, technology is being used into the vegan industry, such as AI-powered customized skincare. Companies are using data to develop treatments that are specific to each customer's skin type and problems, meeting the increasing desire for individualized beauty.

3. Key ingredients in vegan skincare

3.1 Ingredients of Face Wash and Their Roles:

Hibiscus powder: It is essential for gently exfoliating the skin and getting rid of dead skin cells that can make the complexion look lifeless. In addition to brightening the face, this exfoliation increases skin elasticity by promoting the formation of collagen, which eventually results in firmer and smoother skin. Hibiscus powder's natural acids improve the skin's general health and make it a great option for encouraging skin that looks younger.

Beetroot Powder: The skin is nourished by the vitamins and antioxidants included in beetroot powder. Its main function is to restore a healthy shine to skin that seems lifeless or exhausted.

Beetroot powder also keeps moisture in the skin, which guarantees hydration and enhances the skin's general texture. It is a useful element for balancing out skin tone because of its inherent pigmentation, which can also aid to lessen the appearance of dark patches and hyperpigmentation.

Aloe Vera Gel: It is widely known for its soothing and moisturizing properties. It is a crucial part of every skincare product because it hydrates the skin profoundly, minimizing dryness and flakiness. Aloe vera gel has a cooling effect that helps ease discomfort brought on by environmental stressors or skin problems, making it especially useful for soothing sensitive or irritated skin. It is perfect for daily use because of its healing and soothing properties, which keep the skin nourished and smooth.

Rose water: It is a natural toner that revitalizes the complexion and helps to balance the pH of the skin. It is especially good in lowering redness and irritation because of its anti-inflammatory qualities, which leave the skin feeling refreshed and at ease. Rose water also contains moisturizing qualities that assist keep the skin hydrated and making it look smooth and velvety. It is especially helpful for sensitive skin because it gives it a dewy, fresh sheen while lowering the chance of discomfort.

Castile soap: It is a gentle cleanser made from plants that successfully removes pollutants, oil, and debris from the skin without harming it. All skin types, especially dry or sensitive skin, can use castile soap because it doesn't deplete the skin of its natural oils like harsher soaps can. It is the ideal option for preserving healthy skin because it cleans without drying out the skin, ensuring that it maintains its natural moisture balance.

Coconut Oil: This oil helps to soothe and nourish the skin and is well-known for its deep moisturizing qualities. It hydrates the skin for a long time and keeps it from drying out by penetrating its surface. Furthermore, the natural antibacterial qualities of coconut oil enhance the skin's barrier function and help shield the skin from infections. This makes it a useful component for preserving smooth, healthy skin while guarding against environmental harm.

Tea tree oil: This is well known for having strong antibacterial and anti-inflammatory qualities. It lessens blemishes and outbreaks by combating the bacteria that causes acne. In addition to preventing clogged pores, which can result in acne, tea tree oil also helps regulate excessive oil production. It soothes the skin and encourages a more even, clearer complexion by lowering inflammation.

Citric Acid: With its mild exfoliating properties, citric acid helps to exfoliate dead skin cells and expose more radiant, youthful skin. Keeping the skin's pH level within its ideal range is another benefit of using it. This balancing effect keeps the skin's natural barrier intact, avoiding problems like irritation or dryness. The skin is kept healthy and preserved while being brightened by the exfoliating qualities of citric acid.

Rosemary seed oil: This oil is a potent antioxidant that helps shield the skin from damage caused by free radicals, which can cause premature aging. Additionally, it encourages blood flow, which helps enhance the skin's general vitality and tone. The skin gets the nutrients it needs to remain healthy and radiant thanks to rosemary seed oil's ability to increase blood flow to the skin.

Saffron: The brightening properties of saffron make it a highly valued substance. By lessening pigmentation and dark spots, it helps to even out skin tone and give the complexion a beautiful, natural glow. The skin's overall texture is also enhanced by saffron, becoming smoother and more radiant. It is an excellent supplement to a skincare regimen for improving skin because of its anti-inflammatory qualities, which assist to soothe sensitive skin.

Neem Extract: This extract is perfect for skin prone to acne because it has strong antibacterial and antiinflammatory qualities. It lessens microorganisms that cause acne, eases irritation, and guards against infections. Additionally, neem extract aids in skin detoxification by lowering inflammation and redness. It is a crucial component in the fight against acne because of its healing qualities, which encourage cleaner skin and lessen the visibility of imperfections. Turmeric Powder: This powder is well known for its antioxidant and anti-inflammatory qualities. It lessens skin inflammation, redness, and imperfections. Additionally, turmeric improves the skin's natural radiance and encourages an even skin tone. It is a great ingredient for keeping clear, glowing skin because of its antioxidant content, which helps shield the skin from environmental harm, and its anti-inflammatory qualities, which soothe and relax the skin.

Arrowroot: This is important for removing extra oil from the skin, which is especially good for people with oily or mixed skin. It leaves the skin smooth and supple while reducing shine without drying it out. In order to keep the skin hydrated and avoid the accumulation of oil and pollutants, arrowroot also aids in balancing the skin's moisture levels.

Benefits of the Face Wash

There are many advantages to using this face wash. While preserving the skin's natural barrier, it offers deep cleansing by efficiently eliminating debris, oil, and pollutants. Its brightening properties come from the combination of beetroot powder, turmeric, and saffron, which increase skin shine and lessen dullness. With aloe vera gel, coconut oil, and rose water keeping the skin hydrated and soft, the face wash also guarantees hydration and nourishment. Another significant advantage is the prevention of acne, as neem extract and tea tree oil fight bacteria that cause acne and lessen blemishes. Because arrowroot and citric acid work together to control oil production, this face wash is ideal for people with oily or mixed skin. Citric acid and hibiscus also offer mild exfoliation, which helps to avoid the accumulation of dead skin cells.

Application of the Fash Wash

This face wash is intended for daily use and is advised to be used twice daily: once in the morning to cleanse the face and once in the evening to get rid of dirt and pollutants that have accumulated during the day. When applied regularly, neem and tea tree oil's antimicrobial qualities assist those with acne-prone skin experience fewer breakouts. Thanks to components like saffron and turmeric, regular use improves skin tone and lowers pigmentation, making it an ideal choice for anyone looking for a skin-brightening regimen. Because citric acid and arrowroot restrict the production of oil, it is especially effective for oily and combo skin types. The face wash is also appropriate for sensitive skin because the rose water and aloe vera calm the skin, reducing redness and irritation. The skin is more able to absorb other skincare products after using this face wash, which increases the effectiveness of serums and moisturizers.

3.2 Ingredients of Face Pack and Their Roles:

Turmeric Powder: Known for its antibacterial and anti-inflammatory qualities, turmeric helps lessen pimples, acne, and redness. It is essential for radiant skin because of its natural brightening ingredients, which also improve skin tone and radiance.

Orange Peel: Rich in vitamin C, orange peel powder exfoliates the skin gently, promoting the formation of collagen and eliminating dead cells. This improves skin suppleness and lessens the visibility of wrinkles and fine lines.

Licorice Powder: This natural skin-lightening ingredient lightens pigmentation, dark spots, and acne scars. Additionally, its antioxidant qualities shield the skin from harm caused by the environment.

Shea butter: Packed with vitamins and fatty acids, shea butter hydrates the skin thoroughly and forms a barrier to keep moisture from escaping. Additionally, it moisturizes and softens sensitive and dry skin.

Activated Charcoal: The pores are cleaned of pollutants, pollutants, and toxins by this potent detoxifier. Blackheads are avoided and pores are unclogged, leaving the skin feeling renewed and revitalized.

Cucumber Juice: Cooling and soothing the skin, cucumber juice is naturally moisturizing. Because it minimizes redness, swelling, and inflammation, it is perfect for skin that is sensitive or irritated.

Rosehip Seed Oil: Packed full of vitamins A and C and important fatty acids, rosehip oil nourishes the skin, minimizes wrinkles, and helps to maintain a harmonious complexion. Its ability to regenerate skin aids in skin restoration.

Sea Buckthorn Oil: Packed with antioxidants, this oil keeps free radicals at bay and promotes skin renewal. Its high levels of beta-carotene and vitamin E improve the moisture and suppleness of skin.

Starch Powder: This thin powder smoothes the texture of the skin and absorbs extra oil. Without blocking pores, it leaves the face feeling polished and matte.

Glycerine: Glycerine is a humectant that draws in moisture and maintains the skin plump and hydrated. It forms a barrier to keep dryness and dehydration at bay.

Aloe Vera Gel: This moisturizing and soothing gel works wonders for soothing sensitive skin. Redness, sunburns, and little imperfections are lessened by its restorative qualities.

Beta-Glucan: Oat flour is the source of beta-glucan, which improves skin hydration and healing. It promotes healthier and more robust skin by reducing fine wrinkles and improving the skin's barrier function.

Benefits of the Face Pack

With its combination of moisturizing, nourishing, and detoxifying qualities, this vegan face pack provides a comprehensive approach to skincare. The skin is deeply cleansed and detoxified by the turmeric and activated charcoal, which also reduces redness and inflammation while eliminating pollutants, toxins, and debris. The brightening agents, which include sea buckthorn oil, licorice powder, and orange peel, help to smooth out the face by reducing dark spots and pigmentation. Glycerine, cucumber juice, and aloe vera gel offer deep hydration, leaving the skin plump and soft, while beta-glucan and rosehip oil nourish and mend, increasing the suppleness and resilience of the skin. Furthermore, without drying out the skin, the starch powder and shea butter balance oil production and produce a matte, smooth finish.

Applications of the Face Pack

All skin types can benefit from this face pack since it is perfect for moisturizing, detoxifying, and revitalizing the skin. As part of a regular skincare regimen, it can be administered once or twice a week. To prepare the skin for use, wash your face and neck to get rid of any impurities. Avoid the eye and mouth areas and apply a thin, even layer after mixing the pack with water or rose water to create a paste. Give the pack 15 to 20 minutes to do its job, unwinding as it hydrates and calms. Rinse with lukewarm water and gently exfoliate by rubbing in circular motions. Apply a serum or moisturizer thereafter to prolong the advantages. Frequent use improves texture and tone and leaves the skin feeling balanced, brighter, and rejuvenated.

3.3 Ingredients of Face Serum and Their Roles:

Vitamins B1 and B6: These vitamins are necessary to enhance the texture and hydration of skin. They make the skin smooth and supple by increasing its natural hydration barrier, improving its suppleness, and lessening the visibility of fine wrinkles. The skin is left feeling smooth and supple after they improve elasticity, strengthen the skin's natural hydration barrier, and lessen the visibility of fine wrinkles.

Aloe Vera Gel: Well-known for its calming and moisturizing qualities, aloe vera gel soothes distressed skin and lessens redness. It also contributes to better hydration by supplying moisture to the skin's deeper layers.

Citric Acid: By eliminating dead skin cells, citric acid helps to brighten the face as a natural exfoliator. Additionally, it balances the pH of the serum and enhances skin tone by minimizing dullness.

Vitamin C (for arbutin): A potent antioxidant that targets pigmentation, balances skin tone, and guards against free radicals, vitamin C is essential for arbutin. Additionally, it increases the creation of collagen, which improves skin elasticity and lessens aging indications.

Starch Powder: By absorbing extra oil, starch powder smoothes the texture of the skin and leaves it matte. It gives the skin a smooth, velvety texture and helps minimize the visibility of pores. It gives the skin a smooth, velvety texture and helps minimize the visibility of pores.

Rose Water: Well-known for its toning and moisturizing qualities, rose water revitalizes the skin and prepares it for the serum's active components to be better absorbed.

Rosehip Oil, Tea Tree Oil, Marula Oil, and Pomegranate Seed Oil: Antioxidants and essential fatty acids included in rosehip, tea tree, marula, and pomegranate seed oils help to protect, nourish, and renew the skin. Pomegranate seed oil promotes skin regeneration, marula oil increases skin suppleness, tea tree oil fights bacteria and acne, and rosehip oil lessens scars and dark spots.

Glycerine: Glycerine is a humectant that provides a plump, healthy appearance by keeping the skin hydrated throughout the day.

Rice Water: A natural hydrator, rice water encourages cell regeneration to brighten and improve the texture of the skin. It tightens pores and reduces irritation as well.

Distilled water: Serves as a foundation to stabilize and dilute the mixture, making the serum smooth and light to use.

Benefits of the Face Serum:

This face serum offers a comprehensive approach to skincare, providing hydration, brightening, and nourishment. The vitamins improve skin texture, leaving it smooth and moisturized, while the aloe vera gel and glycerine ensure long-lasting hydration. Citric acid and vitamin C brighten the complexion, reducing pigmentation and dullness. The blend of oils nourishes and regenerates, addressing dryness and protecting against environmental damage. Additionally, the inclusion of starch powder and rose water balances oil production, making this serum suitable for various skin types.

Application of the Face Serum:

To ensure a clean and dry surface for applying serum, start by properly cleaning your face to get rid of debris, oil, and makeup. Use rose water or your preferred toner to tone your skin after cleansing. Apply two to three drops of the serum to your palm, then use your fingertips to gently massage it into your skin, paying particular attention to areas that require more attention, including dry patches, fine wrinkles, or dark spots. Use the serum twice a day, in the morning and the evening, for best effects. Apply sunscreen afterward in the morning to shield your skin from UV rays. Keep the serum out of direct sunlight and in a cool, dry location to preserve its effectiveness.

3.4 Ingredients of the Lip Balm and Their Roles:

Carnauba Wax: The lip balm's base, carnauba wax, gives it stability and structure. By creating a moisture-locking barrier and preventing the balm from melting too quickly, this wax effectively seals in hydration while safeguarding the sensitive skin of the lips.

Shea Butter: This is well-known for its ability to deeply hydrate. Intense hydration is delivered through its penetration of the skin, soothing cracked and dry lips. Because of its nourishing properties, it is a necessary component for preserving the health of your lips.

Moringa Oil: By calming fissures and restoring vital nutrients, it aids in lip restoration. For the purpose of minimizing irritation and encouraging healthy lip skin, its anti-inflammatory qualities are especially advantageous.

Pomegranate Oil: Packed with antioxidants, this oil speeds up the recovery of damaged lips. It enhances the general vitality of the lips and shields them from environmental stresses.

Hibiscus Petal Powder: This gives the lip balm a naturally occurring pinkish tinge that makes it look nice. It also calms the lips and lessens discomfort because to its calming qualities.

Aloe Vera Gel Extract: This extract acts as a healing agent, helping to restore the texture of lips that may be dry or cracked. It promotes the entire healing process and offers sustained hydration.

Oil of lavender: This oil helps to reduce inflammation and irritation and has a peaceful, soothing scent. When applied, it offers a mild, calming sensation.

Strong antioxidants like vitamin E oil combat free radicals, preventing premature aging and preserving healthy, youthful lips. Additionally, it guards against environmental stress-induced oxidative damage to the lips.

Green tea extract: A strong antioxidant, this extract helps shield the lips from UV rays and pollution. For long-term lip care, it is an essential component due to its protective properties.

Benefits of the Lip Balm:

Several important advantages are offered by this lip balm, which offers complete treatment. It provides intensive hydration by deeply hydrating dry, cracked lips with aloe vera gel extract, shea butter, and moringa oil, leaving them smooth and soft. The balm also protects against environmental stress; antioxidants like vitamin E and green tea extract help shield the lips from oxidative damage, pollution, and UV radiation, keeping them healthy. In terms of healing and repair, hibiscus petal powder and pomegranate oil help to reduce inflammation, hasten healing, and encourage the restoration of damaged lips to their natural smoothness. The moisturizing qualities of carnauba wax, which form a barrier that keeps moisture in throughout the day, ensure the balm's sustained wetness. The balm is a useful and attractive option because hibiscus powder also adds a natural tint that gives it a delicate, pinkish hue.

Application of the Lip Balm:

Regular use is necessary to get the most out of this lip balm's nourishing properties. To maintain soft, smooth, and moisturized lips, apply to clean, dry lips every day anytime hydration is required. Applying the balm before bed will allow it to moisturize and mend your lips while you sleep, leaving your lips feeling nourished when you wake up. Apply more regularly during seasonal care, particularly during the colder months or in arid locations, to keep lips hydrated and protected and to avoid chapping. Using this lip balm on a regular basis will guarantee that your lips stay hydrated, safe, and healthy throughout the year.

3.5 Ingredients of the Sunscreen Cream and Their Roles:

Shea Butter: This butter gives the sunscreen its creamy feel and keeps moisture in to avoid drying it out. It provides the hydrating foundation of the product. Additionally, it has inherent anti-inflammatory qualities that make it perfect for calming inflamed or sensitive skin, particularly after exposure to the sun.

Aloe Vera Gel: This helps lessen irritation brought on by sun exposure by cooling and calming the skin. Its lightweight texture guarantees that the sunscreen doesn't feel oily on the skin, and it also moisturizes the skin and helps small sunburns heal.

Candelilla wax: This wax is a vegan thickening additive that improves the sunscreen cream's stability. In addition to smoothing the texture for simple and even application, it creates a protective barrier on the skin to retain moisture.

Vitamin E (tocopherol): This powerful antioxidant aids in scavenging free radicals produced by ultraviolet light. By boosting the photoprotection of the sunscreen, it also helps the skin retain moisture and increases its overall efficacy.

Karanja Oil: Natural oil has anti-inflammatory and antibacterial qualities in addition to offering UV protection. It keeps pigmentation at bay, repairs sun-damaged skin, and acts as a light-textured carrier oil to increase the sunscreen's spreadability.

Green Tea Extract: Rich in polyphenols, green tea extract lessens the oxidative damage brought on by UV radiation. Not only does it soothe and calm irritated or inflamed skin, but it also helps prevent sun damage and premature aging.

Red Raspberry Seed Oil (Zinc Oxide): This provides broad-spectrum UV protection from UVA and UVB radiation. Its natural SPF qualities make it a crucial component of vegan sunscreens, and its high antioxidant content helps prevent sunburn and photoaging.

Titanium Dioxide: One physical sunscreen ingredient that reflects and disperses dangerous UV radiation is titanium dioxide. It works well as a barrier against the damaging effects of the sun without clogging pores, making it non-irritating and appropriate for sensitive skin types.

Rosehip oil: This encourages the formation of collagen and improves skin suppleness. In addition to containing vitamins A and C, which promote skin repair and renewal and further support the general health of the skin, it lessens the appearance of fine lines and scars.

Lavender Oil: This oil calms and soothes the skin because of its anti-inflammatory qualities. In addition to giving the sunscreen a nice, organic scent, it helps lessen the redness and irritation brought on by sun exposure.

Vitamin C: By lessening hyperpigmentation and dark spots brought on by sun exposure, this vitamin helps to lighten the skin. It improves the effectiveness of other sunscreen components, such zinc oxide, and guards against oxidative stress brought on by UV radiation.

Glycerine and beta-glucan: Sometimes known as hyaluronic acid, are essential components for preserving moisture. Beta-glucan maintains the skin's barrier function and gives the illusion of plumpness and suppleness, while glycerine draws moisture into the skin as a humectant. When combined, they avoid the flakiness and dryness brought on by sun exposure.

Benefits of the Sunscreen Cream:

The benefits of this sunscreen cream for the skin are numerous. It offers broad-spectrum protection against UVA and UVB radiation, avoiding sunburn, skin damage, and premature aging brought on by sun exposure. It does this by combining red raspberry seed oil, titanium dioxide, and karanja oil. With the help of glycerine, beta-glucan, aloe vera gel, and shea butter, the sunscreen also provides moisture, keeping the skin feeling smooth, silky, and deeply hydrated. Vitamin C, rosehip oil, and green tea extract are among the substances that support skin healing and brightening by reducing dark spots, repairing damaged skin, and improving skin tone overall. Because antioxidants like vitamin E, green tea extract, and red raspberry seed oil fight free radicals, the cream also offers anti-aging qualities that help avoid sagging, wrinkles, and fine lines. Last but not least, the combination of green tea extract, lavender oil, and aloe vera gel provides calming and soothing effects by reducing irritation, redness, and inflammation brought on by extended sun exposure.

Application of the Sunscreen Cream:

Make sure your skin is dry and clean before using sunscreen. Use your regular skincare regimen, including any necessary moisturizers or serums. A tiny bit of sunscreen roughly a pea-sized amount for the face, or more for larger areas should be applied sparingly to the face or exposed skin. Use your fingers to spread evenly, making sure to cover completely. In order for the sunscreen to properly absorb, apply it at least fifteen minutes before going outside. Reapply every two hours if you're in the sun all day, especially after swimming or perspiring. Last but not least, use sunscreen every day, especially on overcast days, since UV rays can still pass through

clouds. Your skin will look youthful and vibrant with regular use of this vegan sunscreen, which will also help protect, hydrate, and heal it.

4. Formulation and Development of Vegan Skincare Products

4.1 Procedures for Creating Vegan Skincare Products

1.Sunscreen cream

Aloe vera gel, candelilla wax, karanja oil, green tea extract, red raspberry seed oil, titanium dioxide, rosehip oil, lavender oil, vitamin C, glycerine, beta-glucan, shea butter, and vitamin E are among the ingredients.

STEPS:

- In a double boiler, melt candelilla wax and shea butter.
- Stir together the red raspberry seed oil, rosehip oil, and karanja oil until well blended.
- To make the water phase, combine aloe vera gel, glycerine, and beta-glucan in a different bowl.
- While stirring constantly, gradually mix the water phase with the oil phase.
- Include vitamin E, lavender oil, vitamin C, titanium dioxide, and green tea extract.
- Blend until the mixture is creamy and smooth.
- Check the pH and use citric acid or a moderate base to bring it down to 6.5–7.0 if needed.







Image 3

Image 1

Image 2

2.Lip balm

Shea butter, carnauba wax, hibiscus powder, pomegranate oil, moringa oil, aloe vera extract, lavender oil, vitamin E, and green tea extract are among the ingredients.

STEPS:

- In a double boiler, melt shea butter and carnauba wax.
- Mix thoroughly after adding the aloe vera extract, pomegranate oil, and moringa oil.
- Add lavender oil for fragrance and hibiscus powder for a natural tint.
- For antioxidant advantages, include green tea extract and vitamin E.
- Fill molds, then allow them to firm at room temperature.







Image 4 Image 5 Image 6

3.Face wash

Among the ingredients are arrowroot, distilled water, saffron, neem extract, turmeric powder, hibiscus powder, beetroot powder, aloe vera gel, rose water, castile soap, coconut oil, tea tree oil, citric acid, and rosemary seed oil.

STEPS:

- Use distilled water to dissolve the powdered beetroot and hibiscus.
- To create a washing base, combine castile soap, aloe vera gel, and rose water.
- Use tea tree oil and coconut oil to moisturize and reduce acne.
- Add arrowroot for texture and citric acid for pH balancing.
- For extra advantages, add turmeric powder, neem extract, saffron, and rosemary seed oil.
- To achieve the best skin compatibility, test the pH and adjust to 5.0 to 5.5.







e615

Image 7 Image 8 Image 9

4.Face Pack

Turmeric powder, orange peel, licorice powder, shea butter, cucumber juice, sea buckthorn oil, rosehip oil, glycerine, aloe vera gel, beta-glucan, and activated charcoal are among the ingredients.

STEPS:

- To make a dry base, combine licorice powder, orange peel, and turmeric powder.
- Add activated charcoal and shea butter to the powder base.
- To hydrate and nourish, add sea buckthorn oil, cucumber juice, and rosehip oil.
- To create a smooth consistency, blend beta-glucan, glycerine, and aloe vera gel.
- For texture, add the starch powder and stir well.







e616

Image 10 Image 12

5. Face Serum

Aloe vera gel (allantoin), vitamin B1, vitamin B6, citric acid, vitamin C, glycerine, rice water, distilled water, rose water, rosehip oil, tea tree oil, marula oil, pomegranate seed oil, and starch powder are among the ingredients.

STEPS:

- Use pure water to dissolve vitamins B1 and B6.
- To ensure full dissolution, add vitamin C and citric acid.
- For hydration, mix rose water, glycerine, and aloe vera gel.
- Slowly add pomegranate seed oil, marula oil, tea tree oil, and rosehip oil.
- For smoothness, add starch powder and rice water.
- To ensure skin compatibility, test and adjust pH to 5.5–6.0.





Image 13 Image 14 Image 15

4.2 Challenges in sourcing Eco-Friendly and Vegan Ingredients

- ➤ Limited Supply: Due to regional restrictions, many vegans and environmentally friendly ingredients are hard to find in some areas. For example, plant-based substitutes such as argan oil or shea butter are mostly imported from certain nations, such as Ghana or Morocco. Long supply chains are frequently required to import these materials, which result in inconsistent supply and unpredictable prices, particularly amid geopolitical or environmental crises.
- ➤ Issues with Sustainability: Purchasing vegan products responsibly means making sure that their production and harvesting don't lead to soil erosion, deforestation, or the exploitation of nearby populations. For instance, overharvesting in some areas has harmed biodiversity due to the demand for coconut goods. Supporting fair-trade policies is another aspect of ethical procurement, which may restrict suppliers to those who meet stringent sustainability requirements. Businesses face a big difficulty in juggling the demand for ingredients with environmental preservation.
- Certifications: To meet consumer and regulatory requirements, ingredients must comply to certifications such as "vegan," "cruelty-free," or "organic." These certifications need thorough audits and documentation, which are expensive and time-consuming to obtain. Depending on the markets it targets, a product may need to have several certifications, such as USDA Organic in the US or COSMOS Organic in Europe. Product launches may be delayed and operating expenses may increase due to this complexity.
- Prices: Because they require specialized processing or limited supply, vegan substitutes for ingredients originating from animals are frequently more expensive. For instance, candelilla wax, a plant-based alternative to beeswax, requires labor-intensive gathering and processing, which raises the price. Furthermore, the cost of specialized substances like plant-based glycerin or seaweed extracts rises due to the need for sophisticated extraction and refinement technologies. Trying to make items that are economical without sacrificing quality is made more difficult by this cost difference.
- Duration of Shelf Life: Natural and plant-based components are more likely to degrade because they typically have shorter shelf life than synthetic ones. For instance, plant-based emulsifiers may eventually lose their effectiveness, and essential oils can oxidize rapidly. This calls for the adoption of sophisticated preservation techniques, like natural stabilizers or antioxidants, which can make formulations more difficult and raise production costs. Continuous research and innovation are necessary to guarantee product safety while preserving natural purity.

4.3 Importance of pH balance and stability in formulations

- Compatibility of Skin: The protective acid mantle, which is necessary for protecting against bacteria and irritants, is maintained by the skin's natural pH of roughly 5.5. This barrier is kept intact by products with a similar pH. A balanced pH is essential for healthy, irritation-free skin since alkaline formulations remove oils while excessively acidic ones irritate.
- ➤ Ingredient Effectiveness: Certain pH ranges are ideal for the optimal performance of active substances. For example, AHAs exfoliate well at pH 3–4, although vitamin C is strong below pH 3.5. A product with an incorrect pH is less effective because the ingredients are less effective. Adjusting pH guarantees that active ingredients provide the desired skin benefits without sacrificing effectiveness.
- Consistency: A product's stability is impacted by pH, which can stop ingredient degradation, discoloration, or separation. For instance, if UV filters become unstable as a result of pH changes, sunscreens may not work. In a similar vein, emulsions may split if the pH falls outside of their stability range. The integrity, shelf life, and efficacy of the formulation are all preserved by proper pH control.
- ➤ Growth of Microbes: Since dangerous germs flourish in neutral or alkaline environments, pH regulation prevents microbial growth. By keeping the pH slightly acidic, contamination concerns are decreased and the need for harsh preservatives is reduced. This encourages safer, kinder formulations that strike a balance between skin health and germ protection.



Image 16: Vegan Skin-Care Products

5. Benefits of Vegan Skincare

5.1 Skin benefits

- Better Hydration: Plant-based components are frequently included in the formulation of vegan skincare products to deliver better hydration. Natural humectants and emollients can be found in ingredients like coconut oil, aloe vera, and plant-based hyaluronic acid. These ingredients aid in moisture retention, giving skin a plump, radiant appearance. Plant-based compounds are more biocompatible with the skin than synthetic ones, which improves their efficacy and absorption. Furthermore, plant oils like jojoba and argan oil provide long-lasting hydration without blocking pores by imitating the skin's natural sebum.
- Decreased Irritation: Harsh chemicals, artificial perfumes, and artificial dyes—all of which are frequent irritants for sensitive skin—are avoided in many vegan products. Rather, they use calming herbs like green tea extract, calendula, and chamomile. Because these natural components lessen redness, irritation, and pain, vegan skincare is especially appropriate for people with rosacea, eczema, or acneprone skin.
- Anti-Aging Properties: Antioxidants like vitamin C, vitamin E, and plant-based polyphenols are abundant in vegan skincare products. By battling free radicals, these antioxidants lessen oxidative stress, which is a factor in early aging. Over time, ingredients like rosehip oil, which is high in retinoids and essential fatty acids, assist to reduce wrinkles and fine lines by increasing skin suppleness and collagen formation. Furthermore, by feeding the skin and promoting cell regeneration, superfoods like matcha and spirulina—which are frequently included in vegan formulations—offer strong anti-aging advantages.

5.2 Ethical benefits

- ➤ Cruelty-Free: Being cruelty-free is one of the main ethical benefits of vegan skincare. Since vegan products don't use animal testing, they are in line with the beliefs of customers who support animal welfare. Consumers are reassured by certifications like "Leaping Bunny" and "PETA Approved" that no animal testing has taken place during the product's development.
- Environmentally Sustainable: By utilizing plant-based ingredients, which are less resource-intensive to create than their animal-derived counterparts, vegan skincare products help to promote environmental sustainability. Furthermore, a lot of vegan brands use eco-friendly methods including using biodegradable materials, minimum packaging, and sustainable sourcing. A United Nations Environment Programme report from 2021 states that industries based on plants have a far smaller carbon footprint

than those based on animals, encouraging the global movement to lessen its influence on the environment.

5.3 Long-Term Health Benefits

- Avoiding Synthetic Chemicals and Toxins: Parabens, sulfates, and phthalates—harmful ingredients frequently present in traditional skincare products—are frequently left out of vegan skincare formulas. Extended exposure to these substances may cause allergies, endocrine system disruption, or even raise the chance of developing chronic diseases like cancer. People can improve their general health by reducing their exposure to these poisons by using vegan skincare products. Furthermore, the use of natural preservatives such grapefruit seed extract and vitamin E guarantees product safety without sacrificing health.
- Rich in Natural Nutrients: The vitamins, minerals, and phytonutrients found in plant-based substances used in vegan skincare are plentiful and help to nourish the body and skin. Omega-3 fatty acids, for example, are abundant in avocado oil and promote hydration and the function of the skin barrier. Curcumin, a strong anti-inflammatory substance found in turmeric, calms inflamed skin and lessens hyperpigmentation. In addition to enhancing skin health, these organic nutrients aid in the body's healing processes, fostering overall wellbeing.
- Reduced Risk of Allergic responses: Vegan skincare products lessen the chance of allergic responses by concentrating on pure, plant-based components and avoiding synthetic chemicals. They are therefore a safer option for anyone with certain allergies or sensitive skin. Almond milk and oat-based products, for instance, are mild substitutes that cleanse and moisturize without irritating skin. Additionally, the openness of ingredient lists in vegan products reduces the possibility of negative consequences by empowering customers to make educated decisions.
- Support for Skin Microbiome: To help the skin's microbiome, a lot of vegan skincare products include prebiotics and probiotics made from plants. Acne and dryness are less likely to arise when the skin's natural barrier is strengthened by a healthy microbiome, which also increases resistance to environmental aggressors. Due to their ability to balance the microbiome, ingredients like kombucha and fermented rice water are becoming more and more common in vegan formulations. 11CB

6. Result and discussion

1. Findings from the Development of Vegan Skincare Products:

The produced vegan skincare products were thoroughly tested for consumer happiness, safety, and efficacy. Important conclusions include:

pH Testing: To ensure compatibility with the skin's natural barrier, all products maintained a pH range of 4.5 to 5.5, which is ideal for human skin.

Efficacy Testing: Over the course of four weeks, components such as vitamin C and tea tree oil showed considerable benefits in skin hydration, texture, and blemish elimination.

User Trials: A 90% satisfaction rating was reported in a trial with 20 participants, who reported benefits in skin moisture and smoothness.

Name	Remark
Apeksha	Nice Approach
Hridaya	Excellent
Vipin Kr	Greatwork
Dilip Johari	Very Good
Shivi Sharma	Excellent
Astha Singh	Excellent
Gauri	Good One
Obaish	Excellent
Pallavi Garg	Awesome
Ishaan	Excellent
Harshit	Wonderful
Zaid	Amazing
Sakshi Agarwal	Very Helpful
Ananya	Nice work
Akshara	Excellent
Sakshi	Great work
Mohit Gola	Good Work
Karishma	Awesome
Atul	Impressive
Surbhi	Great /very orga



Image 16: Feedback

Image 17: User Trial

2. Comparisons with Conventional Products:

Benefits for the Skin: Compared to traditional cosmetics with artificial additives, the vegan formulas provide equal or superior hydration and brightness because of natural active ingredients like rosehip oil and aloe vera.

Customer satisfaction: 85% of testers stated that they intended to make the switch permanently, indicating that vegan products were favored because of their ethical formulation and non-irritating qualities.

3. Packaging, Texture, and Appearance:

Texture: The products had non-greasy, light textures that made application and absorption simple.

Appearance: Creams were smooth and uniformly textured without separation, whereas serums were transparent.

Packaging: To support sustainability objectives, products were presented in recyclable glass bottles with simple, environmentally friendly labels.

4. Final Product Presentation:



Image 18: Sunscreen Cream



Image 19: Lip Balm



Image 20: Face Pack







Image 22: Face Wash

7. Conclusion

Using vegan skincare products is a significant step toward a more ethical and sustainable approach to self-care and beauty. The growing consumer demand for cruelty-free and environmentally friendly alternatives is met by vegan products, which are devoid of substances originating from animals and are not tested on animals. This change is not just a fad; rather, it is a necessary reaction to the worldwide demand for ethical and sustainable business practices in all sectors. Being able to accommodate a variety of skin types with little chance of irritation is one of the biggest personal advantages of vegan skincare. These solutions lessen exposure to synthetic chemicals and pollutants, which are frequently connected to skin sensitivities and long-term health problems, by using natural, plant-based ingredients. Nutritious, hydrating, and anti-inflammatory ingredients like aloe vera, rosehip oil, and tea tree oil show that vegan formulas are just as beneficial as traditional ones, if not more so. When it comes to the environment, vegan skincare products reduce the carbon impact that the beauty sector has. A significant source of greenhouse gas emissions, deforestation, and water pollution, animal agriculture is frequently used in traditional beauty products. Vegan skincare companies actively contribute to the protection of biodiversity and minimize resource waste by removing ingredients produced from animals. The focus that many vegan brands have on environmentally friendly packaging is another indication of their dedication to minimizing environmental damage. When considering the results of the formulations of face wash, face pack, sunscreen, lip balm, and face serum that are covered in this paper, it is clear that vegan goods can satisfy both ethical and practical requirements. For example, face serums with high levels of hyaluronic acid and vitamin C demonstrated superior skin-brightening and moisturizing qualities, and lip balms containing shea butter and almond oil worked well to provide moisture that lasted. Reliable UV protection was provided by sunscreens made with zinc oxide instead of artificial or animal-based ingredients. But creating skincare products that are vegan is not without its difficulties. Careful formulation techniques are needed to achieve

desirable sensory qualities, preserve product stability, and ensure ingredient sustainability while avoiding synthetic additions. The results confirm that vegan formulas are a good and promising substitute for traditional skincare products, despite these obstacles. In the skincare sector, the increasing popularity of vegan products is a sign of a larger trend toward ethical consumption. As ingredients, sourcing, and production techniques become more transparent, brands are being forced to reconsider their principles and adapt to the demands of their customers. Furthermore, developments in green chemistry and biotechnology create new opportunities for creating novel plant-based components that follow vegan guidelines and improve product efficacy. A commitment to world sustainability and personal wellness are two reasons why people are using vegan skincare products. The need for morally and ecologically conscious cosmetics will only increase as consumer awareness keeps growing. The conclusions and debates in this paper demonstrate the revolutionary potential of vegan skincare and emphasize its significance as a pillar for a future in which sustainability and beauty coexist together. Customers and the industry have a chance to help create a more sustainable and caring world as a result of this paradigm shift.

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