



Applications Of Nanomaterials As Anode Layers In Oled Technology: A Review

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Abstract

This review provides an in-depth analysis of nanomaterial-based anode layers in organic light-emitting diodes (OLEDs), highlighting their significant contributions to device performance enhancement. Metal-based nano oxides are commonly in practiced as active electrodes because of their exceptional flexibility, electrical conductivity, and transparency. Incorporating these nanostructured materials into the anode layer has led to improved charge injection, enhanced light extraction efficiency, and increased device stability. The review discusses various synthesis methods, deposition techniques, and performance characteristics of nano-material-based anode layers. We also discuss the influence of nanostructure morphology, surface functionalization, and interface engineering on OLED performance indicators such as luminous efficacy, current efficiency, and lifetime. Overall, this report highlights the enormous potential of nanomaterial-based anode layers for advanced OLED applications, especially in various areas of lighting and displays.

Keywords: Metal-based nano oxides; device stability; synthesis; nanostructure morphology; electrical conductivity; luminous efficiency.

1. Introduction

In 1959, physicist Richard Feynman laid the foundations for nanomaterials by proposing manipulation at the atomic level. Nanomaterials are now at the core of nanoscience and nanotechnology, rapidly shaping the fabrication and functionality of materials [1-5]. Their commercial impact is already significant and growing steadily. Measuring less than 100 nanometers in size, the materials exhibit electrical, magnetic, and optical properties unprecedented at this scale [6-10]. These properties promise great advances in a variety of fields, including electronics and medicine, and nanomaterials will be the cornerstone of future technological innovations. Nanomaterials are also revolutionizing the field of organic light-emitting diodes (OLEDs) by improving their performance and efficiency. In this work, we will comprehensively investigate the various nanomaterials such as graphene, carbon nanotubes, carbon-based quantum dots, and nanodiamonds. Furthermore, performance evaluation of nanomaterials including silver nanowires, fullerenes, metal nanoparticles, and carbon nanohorns and their special properties will also be the part of present study.

2. Nanomaterials

Based on the principles of nanotechnology, nanomaterials are defined as those with dimensions below 100 nm and that are invisible to the naked eye. A powerful electron microscope is required for their observations. While some occur naturally, engineered nanomaterials (ENs) are particularly significant due to their specific applications in commercial products and processes. ENs are already prevalent not only in sunscreens, stain-resistant clothing, cosmetics but also in sporting goods, tires, and electronics [5-12]. Apart from this, their use in medicine is as diagnosis, imaging, and drug delivery. In commercial, they are used for years, with an extensive range of applications for examples: wrinkle-free textiles and stain-resistant, paints, electronics, and varnishes. The form of technologies: nano-coatings and nano-composites enhance various consumer products like automobiles, sports equipment, bicycles, and windows [15-20]. Nano-scale titanium dioxide and silica are used in cosmetics, self-cleaning windows, sun-block creams, and dental fillings, showcasing their versatility and impact.

3. Classification of nanomaterials

Nanomaterials, that is, extremely small size which have at least one dimension 100 nm or less. They are classified on the basis of confinement in one dimension like nanotubes (NTs), nanowires (NWs), nanoribbons (NRs) etc), in two dimensions for example: graphene, hexagonal boron nitride, phosphorene etc, and on the zero dimension such as gold nanoparticles, quantum dot (QDs), fullerene etc.. They can appear in fused, single, aggregated, or agglomerated forms, with shapes including spherical, tubular, and irregular. Silver nanoparticles (AgNPs), carbon nanotubes (CNTs), fullerenes, photocatalysts, and carbon nanomaterials possess exceptional (physical and chemical) properties distinct from traditional chemicals, makes them extremely appreciable in terms of technological applications [2-6, 12, 15-19].

4. Properties of the nanomaterials

4.1 Magnetic properties

Nanomaterials possess distinct characteristics owing to their minuscule size and high surface area-to-volume ratio. Their structural properties lie between those of individual atoms and larger bulk materials, leading to notable alterations not only in their energy band structure but also in their charge carrier density as compared to bulk counterparts. This shift significantly impacts their electronic along with optical behaviors.

4.2 Electrical properties

Nanomaterials such as carbon nanotubes (CNTs) and graphene exhibit excellent electrical conductivity, and silicon nanowires exhibit higher electrical conductivity and mobility compared to bulk materials [18-20].

4.3 Optical properties

The optical properties of nanomaterials are often differed significantly from those of bulk materials. Quantum dots, for example, exhibit size-dependent fluorescence, in which the color of the emitted light changes with size [5, 6-9]. This unique behavior has made nanomaterials highly sought after for a wide range of applications, including lasers, displays, sensors, imaging systems, phosphors, biomedicine, solar cells, photocatalysts, and photodetectors. The optical properties of these materials are influenced by factors such as surface texture, shape, and feature size. In displays, nanomaterials enable vivid colors and high resolution. Understanding and controlling these parameters is key to optimizing the optical performance of nanomaterials. As research progresses, nanomaterials are continually being integrated into various technologies, driving innovation and improving the functionality of devices and systems in numerous fields.

4.4 Mechanical properties

For OLED applications, the mechanical properties of nanomaterials are crucial because they strongly influence the performance and durability of the devices: they provide flexibility and enable the development of bendable and foldable displays, while their mechanical strength improves durability and abrasion resistance [21-22]. Improved adhesive properties of nanomaterials can strengthen the bond between different layers in OLED devices, boosting overall device integrity and performance. Thermal stability is also crucial, as it helps maintain OLED efficiency and prevent degradation. Additionally, enhanced impact resistance from nanocomposites can protect OLEDs from physical damage, extending their lifespan.

5. Basic overview of OLEDs

Organic light emitting diodes (OLEDs) are currently used as display screens for modern handheld electronics, such as cell phones and digital cameras. They are also starting to be used as television screens, with OLED TVs currently entering the market. Despite these seemingly limited uses, OLEDs are basically new-fangled technology that has a pronounced potential to transform modern life. While OLEDs have some great advantages over other display technologies, such as being lightweight and thin, their greatest promise lies in their flexibility. Unlike LCD or LED displays which are rigid and stiff, OLEDs can be produced to be extremely flexible, to the point where one could wrap it completely around a cylindrical object without damaging the display [4-9, 12-14]. Another exciting aspect of OLEDs is their ability to make transparent, allowing for innovative applications in displays and electronic windows.

6. Structure of OLEDs

OLEDs typically consist of multiple layers, each serving a specific function to ensure efficient light emission and performance. While the exact number of layers can vary depending on the specific design and application, a typical OLED structure includes [4-12, 18-22]:

6.1 Substrate

This is usually made of glass or plastic and serves as the foundation for the LED structure. Several nanomaterials used in this layer are: quantum dot nanofibers, metal oxide nanomaterials and nanostructured polymers etc.

6.2 Anode Layer

Typically composed of a transparent conductive layer, typically Indium Tin Oxide (ITO), this layer facilitates the injection of positive charges (holes) carriers into the OLED. In this layer used nanomaterials are: graphene, carbon nanotubes (CNT), silver nanowires etc.

6.2.1 Hole Injection Layer (HIL)

This layer facilitates the injection of holes from the anode into the next layer. In this layer used nanomaterials are: conductive polymers, (eg. PEDOT: PSS), Metal oxide nanoparticles (eg. MoO₃) etc.

6.2.2 Hole Transport Layer (HTL)

This layer transports holes from the HTL to the emissive layer. In this layer nanomaterials used are: organic nano structural materials such as small molecules.

6.3 Emissive Layer

Composed of organic compounds, this layer is responsible for emitting light when excited by an electric charge. In this layer, the used nanomaterials are: quantum dot, phosphorescent etc.

6.3.1 Electron Transport Layer (ETL)

This layer facilitates the transport of electrons from the cathode to the emissive layer, allowing for efficient charge carrier mobility. In this layer the nanomaterials used are: metal oxide nanoparticles (eg. ZnO, TiO₂).

6.3.2 Electron Injection Layer (EIL)

This layer helps inject electrons from the cathode into the ETL.

6.4 Cathode Layer

Typically made of a metal such as aluminum or calcium, this layer injects electrons into the OLED. Nano structural metals (Ag, Al) are used in this layer.

7. Motivation behind using nanomaterial in OLEDs

Nanomaterials are used in OLEDs to give better performance, efficiency, and functionality. They can increase the efficiency of OLEDs by enhancing light emission and charge transport properties. Quantum dots, for instance, have high quantum yield and can be tuned to emit specific wavelengths, leading to brighter and more efficient displays. Not only quantum dots but also other nanomaterials offer precise control over the emission spectrum, resulting in better color purity and the capability to achieve a wider color gamut. This holds special consideration for displays and lighting applications where accurate color reproduction is important. Nanomaterials reduce the power consumption of OLED devices by improving light output and reducing energy losses. This benefits portable electronic devices such as smartphones and wearables and extends battery life. Nanomaterials can improve the stability and lifetime of OLEDs by increasing the durability of the emitting materials and reducing degradation processes. This leads to longer device lifetimes and better performance stability over time. Nanomaterials can be integrated into flexible and transparent substrates, enabling the development of flexible OLEDs for applications such as foldable smartphones, rollable displays, and innovative lighting solutions. The color of the light emitted by OLEDs is dependent on the used dye stuff molecules. By stacking several layers emitting

different colors, it is virtually conceivable to create any color including white. Stacking is possible, because the organic layers are virtually transparent in the visible region of the spectrum. Nanotechnology is the utilization of engineered nanomaterials. Nanoparticles are a subset of nanomaterials with a size range mentioned above in all three dimensions. Both natural as well as anthropogenic nanomaterials occur in the environment [15-22].

8. Nanomaterial based anode layer used in OLEDs

8.1 Carbon based materials

A variety of nanomaterials used in OLEDs. They are a type of light-emitting technology used in display and lighting applications [5-9]. The performance and efficiency of OLEDs can be significantly improved by optimizing the materials used in their various layers, including the anode. Nanomaterials are explored for their use as an anode layer in OLEDs due to their unique electrical, optical, and mechanical properties. The application of these materials in the anode layer of OLEDs presents numerous advantages, including improved electrical conductivity, flexibility, and transparency, that are essential for the development of next-generation flexible and transparent OLED devices [18-22].

8.2 Graphene

Graphene is commonly known as a prominent carbon nanomaterial for their potential across various fields, including batteries, supercapacitors, solar cells, field-effect transistors, catalysis, sensors, and membrane technology. Graphene, a two-dimensional sp^2 -hybridized carbon layer in a honeycomb lattice, is characterized by excellent mechanical strength, transparency, large theoretical surface area, and high thermal conductivity. These properties make it ideal for lighting panels and touchscreen applications. Its high charge carrier mobility, electrical conductivity, and transparency make it suitable for electronic and optoelectronic devices. Graphene's sheet resistance is tunable, and current developments include the use of carbon nanotube films as anodes for OLEDs [5, 12, 16-20].

However, major challenges for commercial use remain which have hampered graphene's widespread adoption. For example, its production is expensive. Ensuring graphene's compatibility with other OLED layers is essential to avoid performance issues. To develop a sustainable technology, the environmental impacts of graphene production and disposal must also be considered. Addressing these challenges can improve OLED technology and facilitate its use in a wide range of display and lighting applications.

8.3 Carbon Nanotubes (CNTs)

In OLED technology, carbon nanotubes offer several advantages. Their flexibility enables the creation of bendable and foldable displays, expanding possibilities for flexible electronics. They can be engineered for high transparency, improving light transmission through the anode layer and enhancing OLED display brightness. Additionally, CNTs may provide a cost-effective alternative to indium tin oxide (ITO), potentially lowering manufacturing costs.

However, challenges exist. CNTs may not achieve the high conductivity levels of ITO, impacting device performance. Uniform alignment and distribution of CNTs can be difficult, leading to performance inconsistencies. Stability issues such as oxidation or degradation may affect long-term reliability, and large-scale production remains a challenge, potentially limiting their commercial adoption.

8.4 Carbon-based quantum dots

Carbon-based quantum dots are zero-dimensional, quasi-spherical nanoparticles of carbon less than 10 nm in size. These quantum dots exhibit optoelectronic properties that depend on structure and size. They are notable for their tunable photoluminescence, biocompatibility, low toxicity, quantum confinement effects, water solubility due to rich oxygen-containing groups, and cost-effectiveness. In OLED (Organic Light Emitting Diode) technology, carbon-based quantum dots may replace conventionally used indium tin oxide (ITO) as an anode layer. Carbon-based materials are generally more abundant [22-25] and cheaper than indium, making them a cost-effective alternative.

They also provide high optical transparency essential for efficient light emission in OLEDs. However, development of scalable, cost-effective and high-quality carbon-based quantum dot films is still a big challenge. Hence, optimization of different properties based on their surface, size and shape of these quantum dots is critical for their performance in OLEDs.

Additionally, carbon nanomaterials, such as graphene quantum dots (GQDs), offer excellent flexibility, which is advantageous for flexible and wearable OLEDs compared to the brittle ITO. They also provide good electrical conductivity necessary for efficient charge injection and transport in OLEDs. Carbon-based materials may offer better chemical and thermal stability, potentially extending the lifespan of OLED devices. However, performance levels comparable to conventional ITO is not up to the mark in terms of efficiency, uniformity, and stability, and developing techniques to create uniform, defect-free anode layers.

8.5 Nanodiamonds

In OLED, nanodiamonds can improve the conductivity and transparency of the anode layer, which is essential for efficient light emission and electrical performance. They also reduce production costs by reducing the reliance on rare and expensive indium, making them a more scalable and cost-effective alternative. Their higher mechanical strength and durability compared to brittle ITO make OLEDs more robust and suitable for flexible and foldable displays.

Conclusion

This review presents a comprehensive examination of various nanomaterials, including graphene, carbon nanotubes, and carbon-based quantum dot and nano diamonds and also used nano materials like silver nanowire, fullerene, metal nanoparticles, carbon nanohorns etc. highlighting their special attributes that enhance the performance of OLEDs. In summary, nanomaterial-based anode layers into OLEDs represents a significant advance in optoelectronics. They hold great promise for next-generation OLEDs, offering improved performance, flexibility, and new application possibilities. Continued advances in this field will yield more efficient, longer-lasting, and versatile OLED devices and revolutionize the display and lighting industries. Graphene-based anodes exhibit excellent conductivity and transparency, making them ideal for highly efficient OLEDs. Carbon nanotubes offer excellent mechanical strength and flexibility, representing a promising solution for flexible and wearable OLED applications. Silver nanowires offer a balanced combination of conductivity and transparency, which is important for large-area OLED displays.

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