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## Amphibious Hovercraft

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**Abstract:** An amphibious hovercraft is a highly adaptable vehicle capable of traversing both land and water by riding on a cushion of air produced by powerful fans. This unique mode of operation allows it to glide effortlessly over diverse surfaces such as water, mud, sand, and ice, making it particularly valuable in areas with difficult or unstable terrain. Its versatility makes it ideal for use in flood zones, wetlands, and remote regions where conventional vehicles often face limitations. The hovercraft's seamless transition between land and water also makes it an effective tool for rapid emergency response, including rescue operations and disaster relief efforts. Beyond emergency services, hovercrafts are utilized in military operations, passenger and cargo transport, and recreational activities. However, to achieve broader adoption, challenges such as high fuel consumption, noise levels, and complex maintenance requirements must be addressed. Modern designs now incorporate advanced features like GPS navigation, improved propulsion systems, and robust construction materials to boost performance, efficiency, and reliability.

**Index Terms** - Skirt Design, Hybrid Propulsion, Durable Materials, Propulsion systems, sustainable technology

### I. INTRODUCTION

The skirt of an amphibious hovercraft is an essential component in the vehicle's operation. It is a flexible structure, typically made of rubberized fabric, that forms the boundary of the air cushion. The primary role of the skirt is to contain and direct the flow of air underneath the hovercraft, which allows the vehicle to float and move across various surfaces. Without the skirt, the air would disperse and the hovercraft would lose its ability to float. In addition to creating the air cushion, the skirt helps stabilize the vehicle by preventing air from leaking and controlling the hovercraft's height. The design and construction of the skirt are vital factors in ensuring the performance and efficiency of the hovercraft, especially in amphibious applications. Skirt design influences several aspects of hovercraft operation, including lift, thrust, stability, durability, and maneuverability.

The Science of Lift and Thrust in Skirt Design Hovercrafts rely on the principle of air cushion technology to stay afloat. A fan or blower produces high-pressure air, which is forced underneath the hovercraft through vents in the skirt.

This air creates a cushion that lifts the hovercraft off the surface. The skirt ensures that the air remains trapped underneath the craft, reducing friction and allowing it to glide over surfaces with minimal resistance. The lift generated by the skirt depends on several factors, including the volume of air pumped into the air cushion and the seal efficiency of the skirt.

Thrust is typically generated by separate engines or fans that propel the hovercraft forward, and the skirt's design influences the hovercraft's ability to maintain balance between lift and thrust. In amphibious hovercrafts, skirts are designed to provide sufficient lift on both water and land surfaces. While the hovercraft might generate more lift in water due to its buoyant properties, land surfaces require the skirt to be more flexible and adapt to the changing pressures exerted by the terrain. Challenges and Innovations in Skirt Design Over time, significant innovations in skirt design have made hovercrafts more efficient and capable. Modern hovercrafts often feature more complex and adaptive skirt systems that allow them to better navigate through changing environments.

The integration of smart materials, such as those that change shape or stiffness in response to environmental conditions, is one example of how skirt technology is evolving. However, challenges remain in creating skirts that balance efficiency with durability, especially in the face of demanding operating environments. For instance, a skirt that works well on water may not perform as effectively on land, requiring further design modifications.

## II. Literature Survey

The research paper by Jesús Mena-Oreja and Javier [1], titled "On the Impact of Floating Car Data (FCD) and Data Fusion on the Prediction of Traffic Density", explores the use of Floating Car Data (FCD) and data fusion techniques to improve traffic density predictions. The authors focus on the process of data fusion, where information from multiple sensors and sources is integrated to provide more accurate traffic density predictions. The study also evaluates the effectiveness of machine learning algorithms and statistical methods for processing and analysing this data. The findings demonstrate that the fusion of FCD with other data sources can significantly improve prediction accuracy.

The study by Yao Yao et al [2], examines the impact of rainfall on urban traffic congestion using geospatial data, floating car data (FCD), and GIS tools. Focusing on Shenzhen, China, the researchers developed an Index Calculation and Clustering (ICC) model, incorporating PageRank and clustering algorithms, to analyze congestion changes. Findings reveal that rainfall reduces weekday road speeds by 6.2% and weekend speeds by 2.37%, while congestion areas expand significantly. The ICC model offers deeper insights than traditional methods, aiding policymakers in devising better traffic management strategies.

The research by Yongfa Li, Xiaoqing Zuo, and Fang Yang[3] investigates urban resident activity patterns and hotspot areas by leveraging GPS floating car data. The study focuses on preprocessing and analyzing large datasets to extract passenger pick-up points and travel trajectories, enabling a detailed understanding of movement patterns in urban environments. This paper's findings aim to support urban planning, optimize public transportation systems, and improve traffic management strategies. This study highlights the role of geospatial analysis in addressing urbanization challenges and enhancing city infrastructure planning.

The study by Ebrahim H. H. Al-Qadami[4] and colleagues investigates the floating stability of vehicles under partial submergence in flood conditions using scaled-down model tests and numerical simulations. The research examines critical parameters like water depth, vehicle orientation, hydrodynamic forces (drag, buoyancy, and lift), and vehicle features such as weight and ground clearance. Factors like flow velocity, depth, and vehicle orientation significantly influence stability. A 90- degree orientation (vehicle side facing the flow) proved the most critical for stability. The study provides insights for flood safety measures, highlighting the need for vehicle design improvements and infrastructure planning to mitigate risks during floods.

The study by Jörg Firnkorn and Martin Müller[5] evaluates the environmental effects of free-floating car-sharing systems, focusing on CO2 emissions and potential shifts in urban transportation. Using the example of "car2go" in Ulm, Germany, the researchers developed a model to assess how these systems influence private car ownership, vehicle usage, and emission patterns. Outcomes of this paper suggest that car- sharing reduces private car dependency, potentially cutting CO2 emissions if vehicles are used efficiently and substitute less sustainable modes of transport. However, the environmental benefits depend on user behaviour and operational practices.

The paper by A.K. Yakimov et al [6] explores the mechanical properties of skirt materials used in hovercraft under dynamic loading conditions. It involves experimental evaluations of various materials to determine their tensile strength, tear resistance, and elasticity. The tests simulate real-world operational stresses such as impact forces and repeated flexing, which are common during hovercraft operation. The findings contribute to optimizing material selection for durability and efficiency in hovercraft design, particularly under challenging conditions like rapid airbag inflation and terrain irregularities. This research is pivotal for enhancing hovercraft performance and operational reliability.

In this the authors[7] have shown how power can be optimized in any communication system. Power optimization is providing optimum power to devices that is providing less power wherever less power is required and more power wherever maximum power is required.

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The study by G. Chen et al[9] , examines the aerodynamic performance of hovercraft skirts using Computational Fluid Dynamics (CFD) simulations. The research analyze how different skirt designs impact airflow, pressure distribution, and lift generation during operation. Key parameters, such as skirt geometry and material behaviour, were evaluated to optimize hovercraft stability and efficiency. The results highlight the importance of tailored skirt designs to enhance aerodynamic performance, ensuring reduced drag and improved fuel efficiency. This research provides valuable insights for advancing hovercraft engineering and operational reliability.

The study by Y. Li et al[10] , investigates the impact of skirt design on the stability of hovercrafts operating in rough water conditions. Using experimental setups, the researchers evaluated the performance of various skirt geometries subjected to wave-induced forces. The focus was on assessing the dynamic response, stability, and deformation of skirts under simulated rough sea environments. The findings revealed that certain geometries better dissipate wave energy and reduce instability, enhancing the hovercraft's ability to maintain balance and operational integrity. This research is significant for improving hovercraft performance in challenging maritime conditions, especially for applications requiring consistent stability, such as rescue missions and military operations.

The study by M. Smith et al.[11] focuses on the fatigue behaviour of hovercraft skirt materials under cyclic loading conditions. Using specialized fatigue testing machines, the research evaluates the durability and mechanical degradation of these materials when subjected to repetitive stress over time. The findings aim to identify optimal materials that offer superior longevity and performance under dynamic operational conditions. This work is critical for improving hovercraft reliability and minimizing maintenance costs, particularly in demanding environments.

The paper by R. Martinez et al.[12] investigates how temperature variations affect the material properties of hovercraft skirts. The study employs experimental methods to simulate varying environmental conditions and measures key mechanical properties such as tensile strength, elasticity, and durability. Results indicate that temperature changes significantly influence the performance and longevity of the skirts, particularly in extreme conditions, leading to material degradation or reduced flexibility. These findings are critical for hovercraft design, ensuring materials are chosen to withstand diverse operational environments while maintaining safety and performance.

The paper A. Kumar and S. Rao [13] "Development of a New Hovercraft Skirt for Enhanced Performance," focuses on designing and simulating an advanced skirt structure to improve hovercraft functionality. Using computational modelling techniques, the research aimed to optimize the geometry and material composition of the skirt. The novel design integrates enhanced air cushion containment and flexibility, addressing common challenges such as wear, tear, and maintenance frequency. The results of the simulations and initial tests demonstrated improved load distribution and stability during operation, reducing material stress and increasing the lifespan of the hovercraft's skirt system.

The paper Y. Toyoma, S. Ono [14] were concerned with the design of hovercraft skirt systems through an analysis of dynamic behaviour of skirts across different operating regimes. The authors used theoretical modelling and experimental validation to determine the performance of skirts, with a view to finding the optimum compromise between flexibility and stability in the design of skirts.

The paper R.L. Wheeler, A.N. Key [15] explored the development of hovercraft skirt geometries from empirical to more systematic methods. They applied model testing and operational experience to guide the design of skirt geometries and materials, with a focus on the influence of manufacturing methods on the achievement of desired performance characteristics.

The paper A.J. Reynolds, B.E. Brooks [16] examined how the shape and deflection behaviour of hovercraft skirts affect overall vehicle dynamics. Researchers created mathematical models to model skirt behaviour and tested them to confirm their results, offering insights into optimizing skirt design for better stability and control.

The paper S. Ganesan [17] was concentrated on the design and manufacture of an unmanned hovercraft, utilizing CAD software in the structural design and fitting a bag skirt configuration for increased output action based on actual inputs. Performance analysis by simulation and prototype experiments were undertaken by the authors to test the capabilities of the hovercraft under various terrain conditions.

The paper A.M.A. Kartika [18] explained the process of designing an unmanned hovercraft with a focus on integrating individual lift and thrust systems. The approach involved choosing the right materials, designing the hull and skirt system, and adopting control mechanisms for attaining target performance measures.

The paper P. Vikram, M. Manova [19] performed aerodynamic simulations of an amphibious vehicle in both hovering and forward operational modes. By using computational fluid dynamics (CFD) calculations, they predicted the interaction among airflow and the structures of vehicles and determined optimized design parameters that could enhance the aerodynamic quality.

The paper Y.N. Xie, Y. Hua [20] created a mathematical model to compute static forces on air cushion vehicle (ACV) bag-finger skirts. The approach entailed examining the geometry and pressure distribution of the skirt system to compute the resulting forces and their effects on vehicle stability.

The paper T. Ma and P.A. Sullivan [21] carried out a linear dynamic analysis of the heave motions in ACVs with bag and finger skirts. Through modelling the response of the skirt system to vertical disturbances, they sought to gain insight into the dynamic behaviour and to provide guidance for design improvements toward improved ride quality.

### III. Problem Identification

**Limited Terrain Adaptability:** The hovercraft may not perform equally well on both land and water, facing limitations in transitioning smoothly between the two terrains.

### IV. Objectives

- **Skirt Design:** Develop an efficient skirt design that enhances stability and adaptability across different terrains.
- **Enhance Terrain Adaptability:** Develop a hybrid propulsion and lift system that can adapt dynamically to different surfaces (land and water). This includes optimizing thrust and lift mechanisms to ensure stability, smooth transitions, and efficient movement on mixed terrains.

## V. Methodology

The methodology for the amphibious hovercraft project begins with identifying key problems such as environmental adaptability, material limitations, and challenges in transitioning between land and water. These issues impact the performance, durability, and functionality of the hovercraft. To address these challenges, objectives were defined: selecting durable materials capable of withstanding dynamic loading, designing an efficient and adaptable skirt system to enhance stability, and developing hybrid propulsion and lift systems to ensure smooth transitions across terrains.

The system design incorporates components like an Arduino board for control, DC motors for propulsion, motor drivers for speed and direction control, fans or propellers for lift, and a flexible hovercraft skirt to maintain an air cushion. The methodology concludes with building the system, testing its performance under varying conditions, and analysing results to refine the design and achieve project goals.

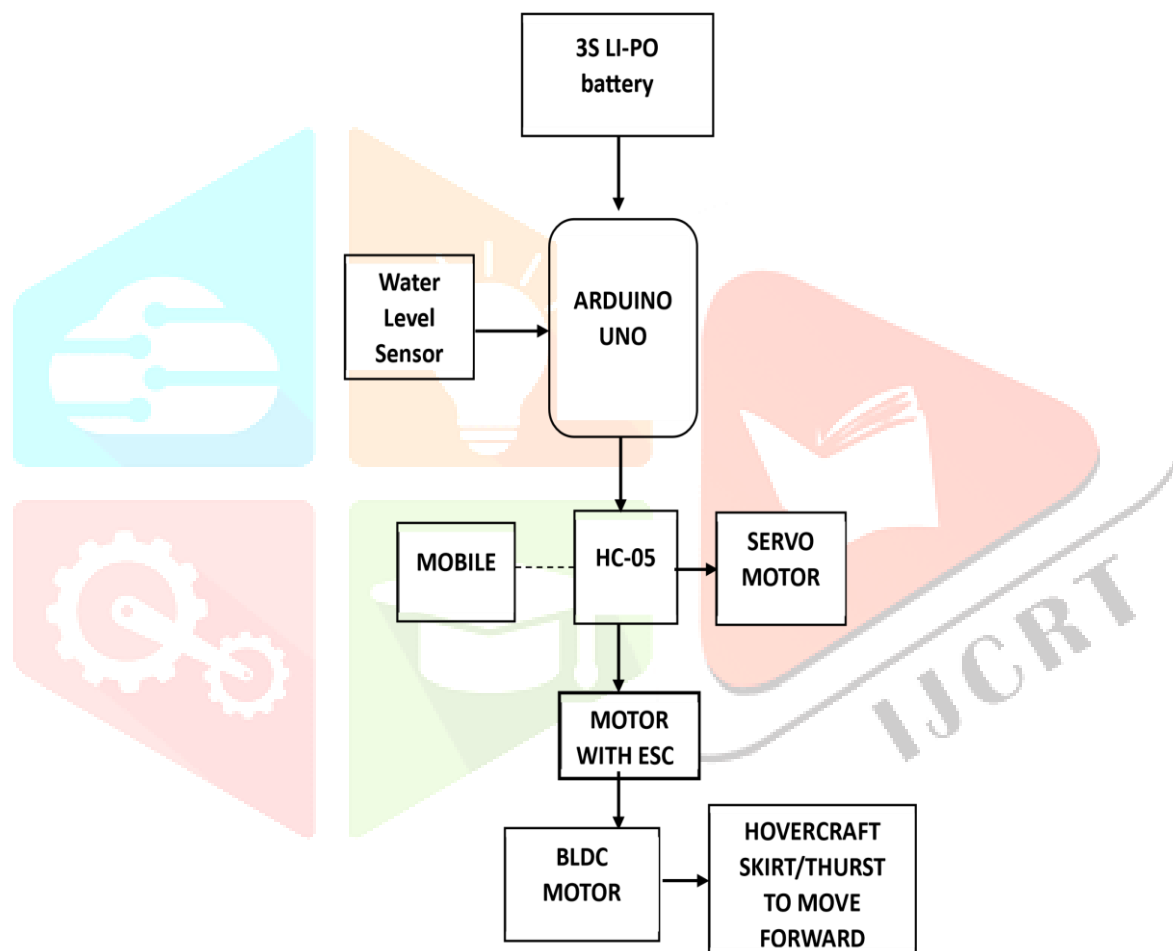


Figure 1: Block Diagram of Amphibious Hovercraft

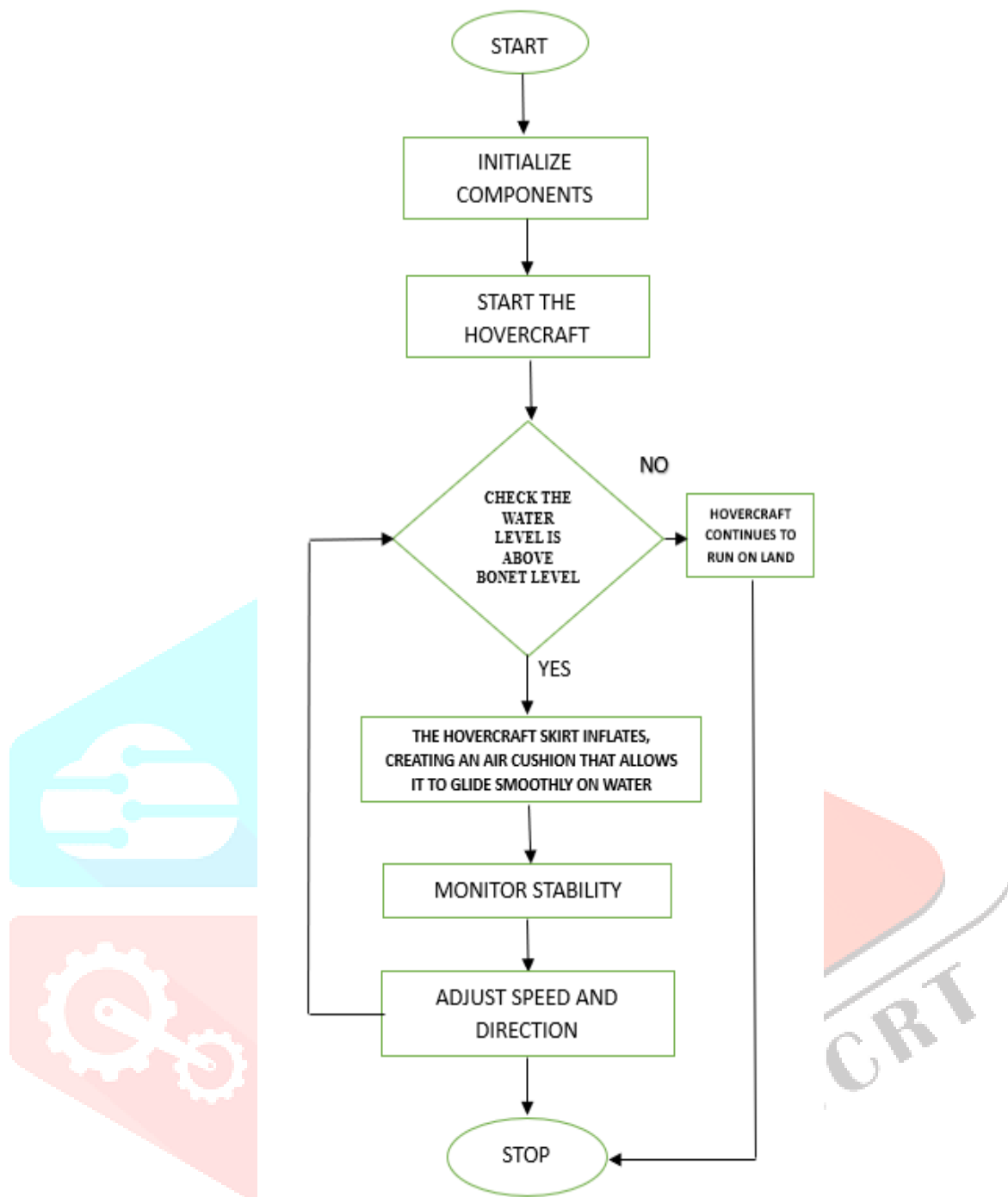


Figure 2: Flowchart of Amphibious Hovercraft

## VI. Results



Figure 3: When the Hovercraft is ready for Demonstration.

The prototype of the amphibious hovercraft developed with a polythene skirt and controlled by mobile through the HC-05 Bluetooth module was successfully tested on different terrains such as dry land and shallow water.

### 1. Hover and Skirt Performance

The polythene skirt performed well in keeping the air cushion beneath the base, which allowed the hovercraft to hover about 2–3 cm above ground level. It had a smooth glide on tile, wooden floor, and water surfaces, confirming its amphibious nature.

The skirt had minimal abrasions on prolonged testing, particularly on rough surfaces, suggesting reinforcement for long-term use.

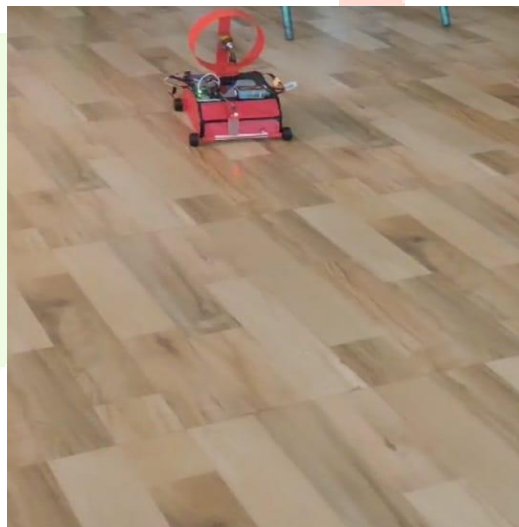


Figure 4: When the Hovercraft runs on Land.

### 2. Bluetooth Connectivity and Control

The HC-05 Bluetooth module formed a solid connection with an Android mobile phone within a radius of 10 meters.

Commands sent from the custom mobile app / Bluetooth terminal app were received instantaneously with minimal latency and the control system allowed for:

1. Forward and reverse motion
2. Left and right turns
3. Hover motor ON/OFF switching

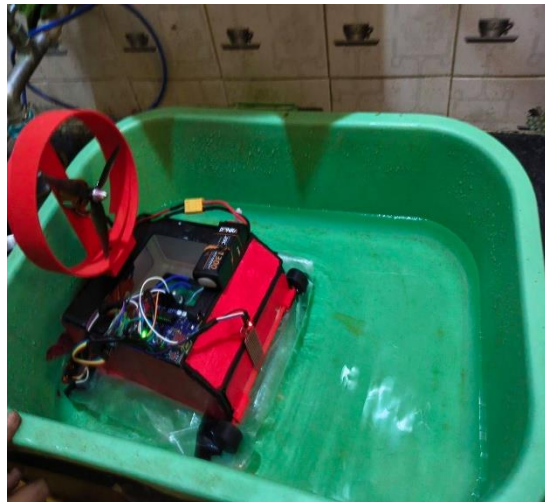


Figure 5: When the Hovercraft runs on Water.

## VII. Applications

### 1. Relief and Rescue Operations in Disasters

Flood areas: Can move over waterlogged ground, assisting in rescue operations during floods.

Disaster areas: Can move over debris, mud, or damaged infrastructure where wheeled vehicles cannot.

Rapid response: Rapid deployment in emergency areas because of mobility on land and water.

### 2. Medical and Supply Transportation

Carries medicines, food, and first-aid kits to inaccessible or remote areas during emergencies.

Helpful in rural or remote areas with no adequate roads.

### 3. Military and Observation Purpose

Can be used for coastal patrolling, river monitoring, and border observation.

Facilitates stealth missions because it has low ground pressure and can move through swampy ground.

### 4. civilian use in remote areas

Ideal for riverine terrain or areas with bad roads (such as some areas in the Amazon, Sunderbans, or Alaska). Can be used as school transport, cargo carriers, or taxi in amphibious conditions.

## VIII. Conclusions and Future Scope

The creation of an amphibious hovercraft made with an optimized skirt material offers a revolutionary jump in transport technology, providing improved mobility over varied environments. The skirt is key in sustaining lift and stability, so material choice becomes essential for performance, longevity, and effectiveness.

Through the use of reinforced elastomers, composites, or hybrid materials, hovercraft skirts are able to withstand wear and tear, conform to surface irregularities, and exhibit enhanced buoyancy. This means enhanced fuel economy and load-carrying capability with less maintenance cost. Also, with advancements in material science, improved resistance to environmental forces like water, mud, and abrasive surfaces is possible.

The employment of light but strong skirt materials improves effective output, making hovercrafts efficiently move across water, marshes, and undulating terrain. They are therefore very ideal for rescue missions, military uses, and public transportation. With ongoing research and development of skirt materials, amphibious hovercraft will become even better, more efficient, sustainable, and more versatile in different real world applications.

- **Material Improvements** : Development of new composite materials for enhanced durability and performance.  
Such materials are carbon fiber-reinforced polymers and adaptive alloys.
- **Better Efficiency**: Optimization of energy consumption with the use of renewable sources of energy such as solar energy.
- **Scalability**: Production of bigger models for commercial, military, and emergency uses. Modular designs enable seamless adaptation to varying scales.
- **Integration with Smart Navigation System** : Hovercrafts may be integrated with GPS, LIDAR, and real-time terrain mapping to navigate different terrains on their own. Useful for unmanned operations in remote or hostile environments for delivery missions or tasks.
- **IoT and Remote Monitoring**: Employment of IoT-enabled sensors to monitor: Skirt pressure, Engine performance, Battery health Facilitates predictive maintenance and remote diagnostics, enhancing operational safety.
- **Firefighting in Wetland or Coastal Areas**: Hovercrafts have access to marshy, swampy, or submerged parts that firetrucks can't travel through.

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