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Development And Fabrication Of Bluetooth-Controlled Seed Sowing Machine

¹Dr. Asha P.B., ²B. Dheemanth Prakash, ³Chiranjeevi V, ⁴Prabhanjan G Shastri

Department of Mechanical Engineering, Global Academy of Technology, Aditya Layout, Rajarajeshwari Nagar, Bengaluru, Karnataka 560098

Abstract: Development and Fabrication of a Bluetooth-Controlled Seed Sowing Machine” is a project aimed at making farming more efficient and less labor-intensive, especially for small-scale farmers. Sowing seeds manually can be time-consuming, tiring, and often leads to uneven distribution. This project offers a smart, affordable solution by automating the process and giving farmers better control over how seeds are planted. At the heart of the machine are two main components: an Arduino Uno and an ESP32 microcontroller. The Arduino controls a servo motor that handles the seed dispensing mechanism. This setup ensures that seeds are dropped with precision, helping maintain equal spacing and reducing waste. Meanwhile, the ESP32 with its built-in Bluetooth capability, controls four DC motors that drive the machine’s movement. Using a simple smartphone app, the user can steer the machine wirelessly, adjusting direction and speed in real time. Designed to be compact, easy to use, and budget-friendly, this machine is ideal for use in small farms and varied field conditions. It doesn’t require much power, and because it’s Bluetooth-operated, there’s no need for the farmer to follow it around or make manual adjustments constantly. This project is a great example of how technology, especially wireless communication and automation can solve real-world problems in agriculture. It helps save time, cuts down on labour, and improves planting accuracy, all while being easy to operate. In the bigger picture, it reflects a growing move toward smart farming and sustainable agricultural practices, where innovation supports both productivity and simplicity.

Index Terms - Bluetooth-Controlled Automation Smart Control Smart Farming Agriculture ESP32

I. INTRODUCTION

The Integration Of Automation And Robotics Across Modern Industries Has Significantly Transformed Sectors Such As Manufacturing, Healthcare, And Logistics, Driving The Demand For Highly Precise And Efficient Motion Control Systems [1–3]. These Systems Are Fundamental To Ensuring Accurate, Reliable Operation In Robotic Mechanisms, Especially In Tasks That Require Meticulous Coordination And Responsiveness [4–6]. Central To Such Systems Are Servo Motors, Which Have Become Essential Components In Robotics Due To Their Capability To Deliver Precise Positioning And Speed Control.

Unlike stepper motors that operate on fixed incremental steps, servo motors function through closed-loop control, enabling real-time adjustments based on feedback. This dynamic adaptability makes servo motors ideal for high-precision applications requiring smooth, repeatable movements [7,9]. However, traditional motion control approaches often encounter challenges such as overshooting, latency, and synchronization inconsistencies when managing multiple actuators, ultimately affecting the overall reliability and efficiency of robotic systems [5,6]. Past research has emphasized the advantages of servo-based control systems in robotics, yet many of these studies rely heavily on expensive industrial controllers or complex hardware configurations. To address these limitations, this study proposes the development of an intelligent motion control system using an Arduino microcontroller—offering a cost-effective, scalable alternative that does not compromise performance. By leveraging Arduino’s flexibility and open-source ecosystem, the proposed system introduces advanced control strategies that are accessible to developers, researchers, and educators alike. The system integrates optimized control algorithms, notably proportional-integral-derivative (PID)

control, which has been widely adopted in motion regulation for its ability to enhance stability. While PID controllers are not new to robotic systems, prior implementations have faced issues such as slow response and abrupt motor behavior. In this work, improved PID tuning techniques are employed to address these drawbacks, resulting in more fluid and precise actuation.

Furthermore, the motion control framework described here emphasizes real-time performance without relying heavily on external sensors. While previous studies often incorporate feedback mechanisms like encoders and inertial measurement units (IMUs) to enhance precision, this approach demonstrates how refined algorithmic control within the Arduino environment alone can achieve high accuracy and responsiveness. Nevertheless, the system retains the flexibility to incorporate such sensors when needed, further enhancing adaptability.

Ultimately, the intelligent control system developed in this study demonstrates practical viability across a wide range of robotic applications. Experimental results validate its effectiveness in coordinating multiple servo motors with improved synchronization, reduced latency, and high precision. This work builds upon and extends existing research by offering a low-cost yet high-performance motion control solution, paving the way for more accessible and adaptable robotic automation in both industrial and educational settings. Despite significant advancements in robotic motion control, current systems predominantly rely on costly industrial hardware and complex configurations, limiting their accessibility for educational, experimental, and low-budget applications. Additionally, many existing solutions depend heavily on external sensors such as encoders and inertial measurement units to achieve motion precision, which adds to system complexity and cost. While the use of PID controllers is well-established, prior implementations often struggle with issues like delayed response and poor synchronization in multi-servo setups. Moreover, there is limited research exploring the potential of software-optimized motion control on open-source platforms like Arduino, particularly in achieving high-precision, real-time coordination without the need for extensive sensor integration. This study addresses these gaps by developing an intelligent, cost-effective, and scalable motion control system that leverages optimized control algorithms within the Arduino framework to achieve responsive and accurate servo motor coordination.

2. System Architecture: The proposed system consists of an Arduino microcontroller, SG90 servo motors, and sensor feedback mechanisms. The motion control is achieved through optimized algorithms that ensure smoothness and minimal latency in movement. The system is designed to be cost-effective, scalable, and easily adaptable for various automation applications.

2.1 Components Used:

- **Arduino Microcontroller (1):** Acts as the central processing unit for motion control.
- **SG90 Servo Motors (2):** Provides precise angular movement for robotic applications.
- **Power Supply:** Provides necessary voltage and current for motor operation, DC Supply has been preferred on the form of Cell or Battery.
- **Communication Interface (Serial/I2C/SPI):** Enables interaction with external devices.



Figure 2.1 Arduino Uno Microcontroller



Figure 2.2: DC Servo Motor

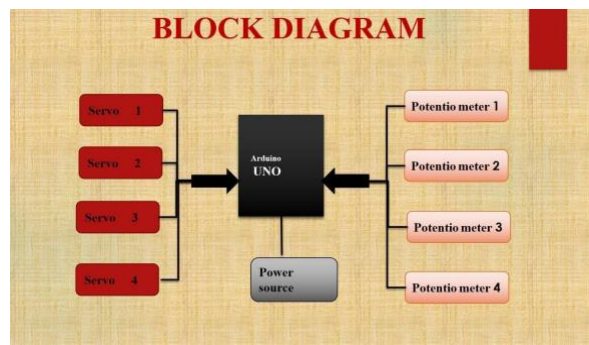


Figure 2.3: Block Diagram of Arduino UNO consists of 4 Servo (SG90) along with Potentiometers and Power Source

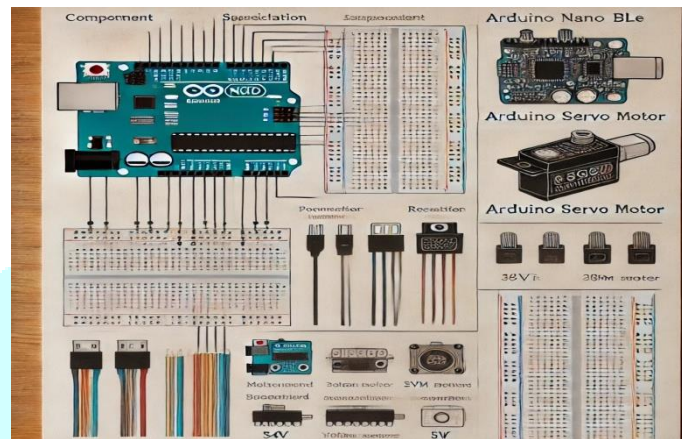


Figure 2.4: Various Components used for the Experimentation setup

3. EXPERIMENTATION:

3.1 COMMUNICATION BETWEEN ARDUINO BOARDS AND SERVO MOTORS: THE ARDUINO BOARDS COMMUNICATE WITH SG90 SERVO MOTORS AND OTHER ARDUINO UNITS USING THE I2C (INTER-INTEGRATED CIRCUIT) PROTOCOL. THIS PROTOCOL IS WIDELY USED FOR COMMUNICATION BETWEEN MULTIPLE MICROCONTROLLERS AND PERIPHERALS DUE TO ITS SIMPLICITY AND EFFICIENCY. THE SETUP CONSISTS OF AN ARDUINO NANO 33 BLE, A COMPACT MICROCONTROLLER BOARD RESPONSIBLE FOR CONTROLLING THE SERVO MOTORS. TWO SG90 SERVO MOTORS ARE USED TO ACHIEVE PRECISE MOTION CONTROL. THE SYSTEM IS POWERED BY AN EXTERNAL 7.4V POWER SUPPLY, WHICH PROVIDES ADEQUATE POWER TO THE SERVOS. A 5V VOLTAGE REGULATOR IS INCORPORATED TO STEP DOWN THE 7.4V INPUT, ENSURING SAFE OPERATION OF THE COMPONENTS. A BREADBOARD AND CONNECTING WIRES FACILITATE THE ELECTRICAL CONNECTIONS BETWEEN THE COMPONENTS.

The setup consists of an **Arduino Nano 33 BLE**, a compact microcontroller board responsible for controlling the servo motors. Two **SG90 servo motors** are used to achieve precise motion control. The system is powered by an **external 7.4V power supply**, which provides adequate power to the servos. A **5V voltage regulator** is incorporated to step down the 7.4V input, ensuring safe operation of the components. A **breadboard and connecting wires** facilitate the electrical connections between the components.

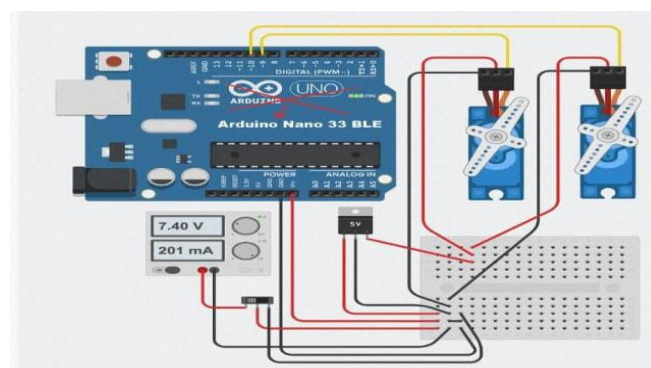


Figure 3.1 Circuit diagram of an experimental setup

In terms of wiring, the **power connections** include red and black wires, where the external 7.4V power supply is regulated down to 5V to safely power the servos. The black wire serves as the common ground for all components, ensuring proper circuit operation. For **control signals**, the yellow wires connect the servo motors' signal pins to the **PWM (Pulse Width Modulation) pins** on the Arduino, allowing precise movement control through programmed instructions.

3.2. Servo Motor Control: *Servo motors like the SG90 are controlled using Pulse Width Modulation (PWM) signals, which are generated using the Arduino's built-in Servo library. Each servo motor is assigned to a dedicated PWM pin on the master Arduino. By adjusting the characteristics of the PWM signal, the position of the servo motor shaft can be precisely controlled.*

How PWM Controls Servo Motor Movement?: PWM (Pulse Width Modulation) plays a crucial role in controlling the movement of a servo motor by sending a series of repeating pulses, where the duty cycle determines the servo's position. In the case of SG90 servo motors, the pulse width directly corresponds to specific angular positions. A 1 ms pulse width moves the servo to 0°, which is its minimum position. A 1.5 ms pulse width positions the servo at 90°, marking the neutral or midpoint position. A 2 ms pulse width moves the servo to 180°, which is its maximum position.

The Arduino microcontroller continuously updates these PWM signals based on user inputs or pre-programmed instructions, allowing precise and dynamic control of the servo motor's movement.

User Input and Servo Control System:

- A joystick, push buttons, or predefined motion sequences can be used to control servo movement.
- The master Arduino reads user input and adjusts the PWM values sent to the servo motors.

3.3 Flexibility of the Servo Control System: *The system enables real-time speed adjustments by varying the rate at which the PWM values are updated, allowing for smooth and controlled motion transitions. Additionally, the range of motion can be fine-tuned by setting specific limits on the PWM signals, ensuring that the servo does not exceed its intended rotation range and preventing mechanical strain. When controlling multiple servo motors, their movements can be synchronized, allowing for coordinated motion sequences. This feature is particularly useful in robotic applications, where precise and simultaneous servo actuation is required to achieve complex and dynamic movements which are shown in the figure below (3.3 and 3.4 respectively).*

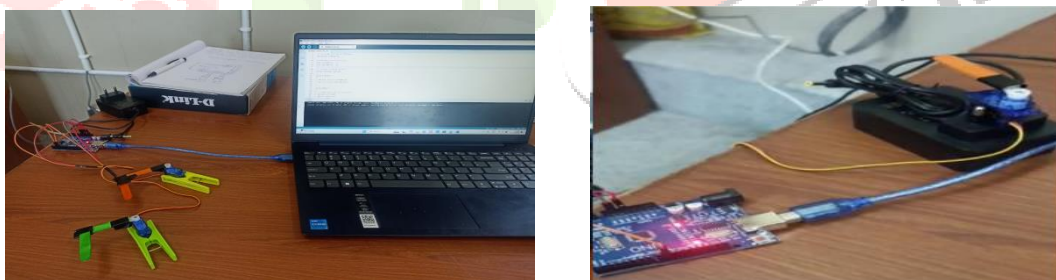


Figure 3.3 & 3.4 depicts the servo motors connected to Aurdino and Power supply

4. RESULTS AND DISCUSSIONS:

4.1 Software Implementation: *The software implementation consists of two parts: Master AURDUINO Program: This program handles user input and sends control signals to the slave AURDUINO. It also monitors the overall system's performance and handles communication with external devices like a computer or remote control.*

Code Snippet on Aurduino 1 saved on .c

```
#include <Wire.h>
#include <Servo.h>
Servo servo1, servo2, servo3; // Define the servo motors
void setup() {
  Wire.begin(); // Start I2C communication
  servo1.attach(9); // Attach servos to pins
```

```

servo2.attach(10);
servo3.attach(11);
}
void loop() {
  int angle1 = analogRead(A0); // Read input from a potentiometer or joystick
  int angle2 = analogRead(A1);
  // Map the input values to PWM signals
  servo1.write(map(angle1, 0, 1023, 0, 180));
  servo2.write(map(angle2, 0, 1023, 0, 180));
  delay(20);
}

```

- **Slave AURDUINO Program:** The slave receives control commands via I2C and adjusts the servo positions accordingly.

```

#include <Wire.h>
#include <Servo.h>
Servo servo1, servo2;
void setup() {
  Wire.begin(8); // Slave address 8
  servo1.attach(9); // Attach servos to pins
  servo2.attach(10);
  Wire.onRequest(requestEvent); // Function to handle data requests
}
void loop() {
  delay(100);
}
void requestEvent() {
  // Send motor position data back to master (example)
  Wire.write(servo1.read());
  Wire.write(servo2.read());
}

```

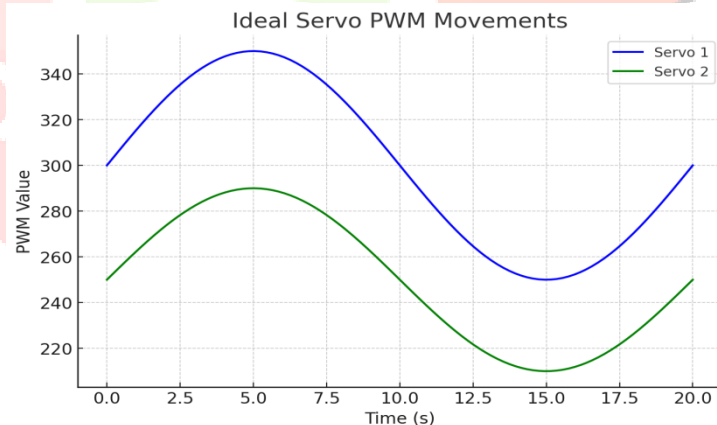


Figure 4.1: Ideal Servo PWM Movements of 2 servos for 20 seconds Interval

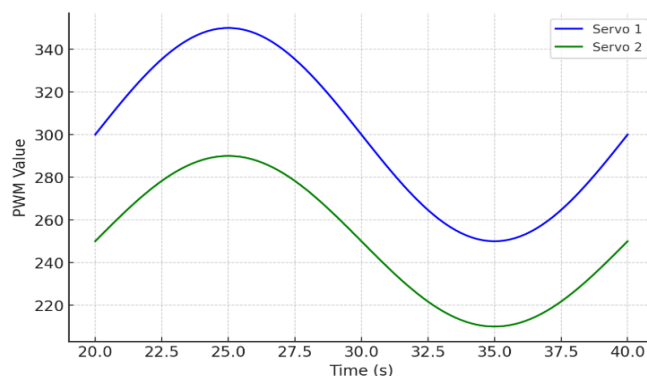


Figure 4.2: Demonstrates Ideal Servo PWM of 2 servos for 40 seconds Intervals

4.3 Analysis of Servo Motion Based on PWM Signal Patterns: Servo 1 (Blue Curve) : Servo 1 that is depicted in the figure 5.1 & 5.2 exhibits a smooth sinusoidal motion, indicating that its PWM values oscillate predictably over time. The PWM signal fluctuates between 250 and 350, with a central value of 300, creating a periodic movement pattern. This ensures gradual acceleration and deceleration, leading to natural and fluid motion—ideal for applications requiring smooth transitions.

Servo 2 (Green Curve): Similar to Servo 1, Servo 2 in the figure no 5.1 & 5.2 also follows a sinusoidal trajectory, but with a slightly different range. The PWM signal varies between 210 and 290, centred at 250, meaning its overall movement amplitude is smaller compared to Servo 1. This suggests a more restricted yet controlled motion, which may be beneficial for applications needing precise but less exaggerated movements.

4.4 Outcomes and Significance: Both servos exhibit continuous and wave-like movements, which ensure smooth transitions between different positions. The peaks in the waveform represent the maximum extension, while the troughs indicate the minimum position of the servo arms. This type of controlled actuation is highly effective for robotic applications, including robotic arms, automated systems, and motion-controlled mechanisms, where predictable and fluid movement is essential for precision and stability.

4.5: For Ideal Torque vs Time: Both Servo 1 (blue) and Servo 2 (green) exhibit a smooth and periodic oscillation, indicating a sinusoidal torque pattern over time. This oscillation ensures that the servos generate torque in a controlled and predictable manner, allowing for gradual force application rather than abrupt changes. The torque variation in Servo 1 follows a broader range, suggesting that it experiences higher fluctuations in force application, whereas Servo 2 maintains a more restricted oscillation, indicating a smoother and more controlled torque output. The peaks in the graph represent the maximum torque output, while the troughs correspond to the minimum torque levels, showcasing a continuous and stable torque transition. This behaviour is essential for robotic systems, automated actuators, and precision mechanisms, where maintaining an optimal balance between torque and motion stability is crucial. The sinusoidal nature of the torque distribution ensures smooth mechanical operation, reduced wear on components, and efficient energy utilization, making it ideal for applications requiring consistent and controlled force application. This suggests a controlled and predictable motion, possibly a cyclic movement like a robotic arm or a motor-driven mechanism.

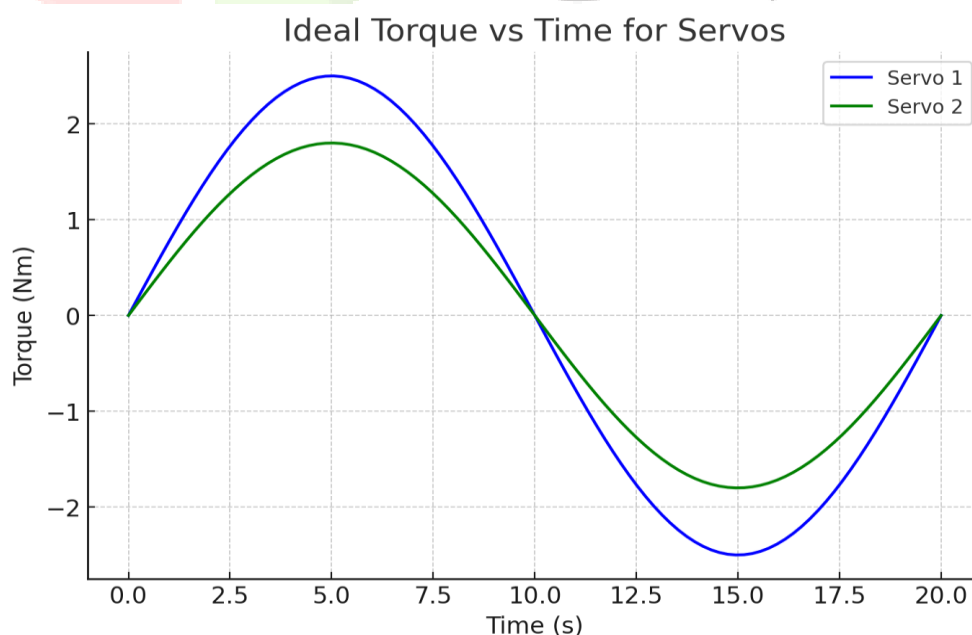


Figure 4.3: Plot for Ideal Torque vs Time

4.6: Peak and Minimum Torque Values: For Servo 1, the torque reaches a peak of +2.5 Nm and drops to a minimum of -2.5 Nm, indicating a balanced oscillation between positive and negative torque. Similarly, Servo 2 achieves a peak of +1.8 Nm and a minimum of -1.8 Nm, demonstrating a slightly lower force output compared to Servo 1. The presence of negative torque values signifies that the servos apply force in opposite directions during different phases of their movement.

Both Servo 1 and Servo 2 reach their peak and minimum torque values almost simultaneously, highlighting their synchronized operation despite generating different force outputs. This synchronization plays a crucial role in ensuring coordinated movement, particularly in robotic and automation systems where multiple actuators must function together while maintaining individual torque characteristics. The ability to distribute torque dynamically across multiple actuators enhances motion stability, prevents mechanical imbalances, and reduces wear and tear on components. This type of torque behaviour is especially advantageous for applications requiring smooth and oscillatory motion, such as robotic joints, servo-controlled arms, and actuators used in industrial automation. In these systems, maintaining precise and predictable torque variations is essential for achieving controlled and fluid movements. The synchronization of servo motors ensures that different mechanical parts interact harmoniously, reducing sudden jerks or misalignments that could otherwise lead to inefficiencies or mechanical failures.

Moreover, the controlled variation in torque contributes to overall system efficiency by optimizing energy usage and minimizing unnecessary strain on actuators. By reducing mechanical stress, the system extends the operational lifespan of components and ensures consistent performance over time. This makes synchronized servo control a valuable approach for precision-driven mechanical systems, where accuracy, stability, and durability are critical factors in achieving optimal functionality.

5. Conclusion:

This paper demonstrates the use of servo motors for controlling a robotic arm with a dual Arduino setup, where task separation between two Arduino boards enhances performance, enabling smoother and more reliable multi-servo control. The modular approach ensures scalability, allowing easy integration of additional servos and sensors, making it ideal for educational, prototyping, and cost-effective automation applications. The study successfully implemented precise control of multiple SG90 servo motors using the Arduino Uno microcontroller, achieving desired angular motions of 90° and 180° through pulse-width modulation (PWM) signals generated via the Arduino Servo library. The system demonstrated smooth transitions, swift response times, and stable angular positioning, as confirmed by real-time data visualization using the Serial Plotter. The PWM vs. Time and Torque vs. Time graphs confirmed the smooth interpolated sinusoidal patterns of PWM values, ensuring stable and predictable movements of the servo motors. Torque variations followed a similar sinusoidal trend, indicating controlled oscillatory motion, essential for robotic arms, automation, and precision motor control. The system effectively maintained consistent torque output, minimizing erratic movements, ensuring smooth transitions, and reducing mechanical stress. Additionally, the presence of negative torque values suggested bidirectional control, allowing the servos to reverse motion efficiently when required.

A robust hardware setup, including an external power supply and shared grounding, was implemented to mitigate power limitations and signal inconsistencies. The simplicity of the Arduino programming environment enhanced system accessibility, enabling precise and synchronized control of multiple servo motors. The study highlights the system's cost-effectiveness, ease of implementation, and scalability, making it a versatile solution for motion control applications in robotics, automation, and educational tools. For future improvements, integrating real-time sensor feedback, enhancing inverse kinematics algorithms, implementing wireless communication for remote control, and expanding the system for multi-axis servo control could significantly enhance the system's capabilities. This research establishes a strong foundation for advanced servo motor control systems, contributing to the development of more sophisticated robotic and automation applications.

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