



Comparative Evaluation of Product Management Approaches and Methodologies in Contemporary Enterprise Settings

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Abstract: This paper presents a holistic and quantitative evaluation of prominent product management frameworks—Agile, Waterfall, Kanban, and Hybrid—within contemporary software development life cycles. As organizations increasingly transition from project-centric to product-centric delivery models, the selection of an appropriate framework has become a critical determinant of operational efficiency and market performance. Using a proprietary dataset comprising 427 distinct product lifecycle instances collected across multiple industry sectors, this study analyzes framework performance against key indicators, including time-to-market, team velocity, and stakeholder satisfaction. The analysis was conducted using Python, with data preprocessing performed using the Pandas library and exploratory visualization using Matplotlib. The results challenge the prevalent “one-size-fits-all” assumption in product management methodology selection, demonstrating that while Agile frameworks dominate high-uncertainty environments, Hybrid models provide superior risk mitigation and performance stability in regulated and compliance-driven contexts. The findings offer empirical insights into how methodological choices structurally influence cross-functional team performance and product outcomes.

Index Terms - Agile, Waterfall, Kanban, Hybrid, Velocity.

I. INTRODUCTION

It puts the marketing function at a strategic center that commands the life cycle of software and physical goods, as highlighted by work carried out by [7]. Early periods of industrial manufacturing reflected product development in a linear sequence, as brought out by research carried out by [12]. Down this ancestry came the Waterfall methodology, where changes were expensive deviations, as examined in studies carried out by [3]. High complexity and uncertainty accompanied the software revolution—a transition, as depicted by the analysis conducted by [9], and with this change came adaptable frameworks as an imperative, as supported by the findings presented by [1]. Today, the Product Manager strikes a balance between feasibility, desirability, and viability—a role discussed in the evaluations carried out by [5]. Their framework choices are operating systems for teams, as chronicled by comparative assessments done by [11]. It is not the availability of any frameworks that constitutes the central challenge for enterprises but rather alignment with organizational realities, as highlighted by work presented by [4]. Startups and regulated industries have binding constraints, different from each other, as examined by research conducted by [10]. Most enterprises impose Agile on all as some sort of panacea-leading to pseudo-Agile systems-as brought out by studies carried out by [2]. Systems not aligned culminate in burnout and inefficiencies, as depicted by performance analyses carried out by [8]. Current research attempts empirical clarity on framework effectiveness, following methodological directions supported by [6].

This requires ramped-up complexity for remote and distributed work environments when it comes to developing products. Digital collaboration insights, as established by [13], demonstrated that moving away from collocated teams disrupts long-established patterns of informal communication, spontaneous interaction, and immediate feedback loops. Proximity-based rituals such as daily stand-ups, task board reviews, and synchronous planning sessions slowly gave way to their digital equivalents, which subtly shifted the collaboration mechanics in adaptation studies conducted by [1]. Adaptation will be required to lean heavier on asynchronous updates, structured documentation, and capturing context sans physical presence. Structures within teams are going to continue changing and shape the role of the Product Manager. Responsibilities will extend from traditional prioritization and roadmap management to broader organizational design, as pointed out from leadership research carried out by [7]. The Product Manager now shapes communication patterns, selects collaboration tools, defines process rhythms, and secures that distributed contributors are aligned in light of shared objectives. It is here that this widening scope cements the idea that it is not just about technical choices; rather, it is about deliberate structuring of team interactions toward effective product delivery.

The paper reviews framework choice correlations that can be associated with successful results using data-driven models applied by [12]. It takes into account how approaches tend to function when faced with distributed constraints, variable team sizes, and shifting customer expectations. This raises questions about this default position where new process frameworks are presumed to outperform the established ones, which is questioned by comparative lifecycles presented by [9]. Evidence from across several settings shows that contextual fit will always overtake methodological novelty. It also gives insight into the success mechanics of product delivery through the identification of how teams function, adapt, and decide across distributed settings, as arrived at by the outcome-based evaluations conducted by [3]. Such clarity leads to a founded understanding of how methodologies work within real-world organizational complexity.

II. LITERATURE REVIEW

The seminal work of [10] illustrates that early management literature was dominated by stage-gate processes where upfront planning and risk control were the keys. The models adopted detailed specification and phase signoffs, to wit, utilization of planning studies by [4]. Project economics research by [6] set in concrete, as it were, the perceived belief that change will be more expensive as time progresses. In reaction to the maturing of software development, a school of thought that believed in flexible empirical cycles emerged pointed out by process-control analyses done by [2]. Iterative delivery took the place of heavy documentation under uncertain environments brought out by adaptive cycle investigations by [8]. Case reports showed speed and improvements in customer satisfaction espoused in performance assessments utilized by [5]. A third perspective criticized this binary Agile–Waterfall discussion, underlining the fact that hybrids are what successful enterprises adopt, as backed by framework-integration work done by [1]. Many enterprises adopt iterative practices at the team level, using predictive executive planning revealed from bimodal-IT studies used by [11]. This tension of dual operation seems to permeate all of modern IT research as presented by the analyses done by [9]. Lean and Flow principles initiated a sea change in how modern product teams understand work progress, capacity, and delivery rhythm. Drawing on such bedrock in manufacturing efficiency, these same principles have more recently introduced Kanban into mainstream software and product development, positioning it unequivocally as a non-time-boxed alternative deliberately set in sharp relief to rigid iteration structures. Underpinning that evolution are analyses of value-stream optimization by [7].

Such analyses shift emphases from meeting deadlines within artificial cycles to being constantly aware of how work travels across stages, where bottlenecks are formed, and how teams respond to real-time fluctuations in demand. Much of Kanban's flexibility issues from its capability for exposing invisible inefficiencies otherwise going largely unnoticed in sprint-based systems. This again underlines another belief of Lean: waste reduction translates directly to overall gains in throughput. Going well beyond the operational mechanics are discussions for deep insights into team psychology and workload management as evidenced in productivity studies carried out by [13]. Research across diverse organizational environments underlines that teams enjoy greater mental stability when the work-in-progress limits are clear, visualized, and respected. This attention to cognitive load in Kanban thus reorders the notion of productivity away from raw output towards the sustainable management of human attention and energy. The psychological dimensions become particularly germane in distributed and hybrid work settings, when asynchronous communications introduce new pressures on capacity planning. Visualization of tasks, priorities, dependencies, and constraints helps preserve clarity while reducing fatigue from context switching. Corroborated time and again by the Flow-based literature is also the notion that once teams understand their operational rhythm, they achieve

predictable momentum that raises the quality and consistency of delivery. Besides these, recent literature cites the product-led approach where methodology follows the outcomes desired rather than the rituals pre-specified, as exhibited by innovation-cycle evaluations conducted by [12]. In this product-led environment, success is not coupled with rigid adherence to a framework but with capability to discover, validate, and deliver value in response to emerging customer needs. Frameworks take the role of tools, and not of doctrines. Whether Kanban or Scrum, or the hybrid variations, application by teams depends entirely on the stage of product maturity, level of market uncertainty, and depth of validated learning. The product-led approach reframes process governance from a rule-based system into an outcome-oriented mindset where experimentation, rapid decision-making, and continuous discovery inform strategic direction. This perspective meets a growing realization that true innovation can only be created out of cycles of testing, feedback, and refinement, rather than the dictates of prescriptive models. This direction underlines dynamic adaptation across product lifecycles-a call supported by flexibility studies presented by. Literature from this domain shows that no single framework can operate at peak performance in all stages of product evolution. Early discovery profits from loosely structured and highly exploratory workflows, while growth and scaling require predictable coordination and subtler operational models. As products mature, organizations often shift again and adopt flow-based methods for stabilizing delivery while retaining space for incremental innovation. Dynamic adaptation is making the methodology a living system that evolves with product, market, and team. Flexibility now becomes the source of competitive advantage since organizations can navigate uncertainty, absorb complexity, and keep strategic congruence between their intent and execution.

III. METHODOLOGY

The methodology informing this research has aimed at making sure of a strict quantitative review of product management frameworks beyond qualitative anecdotes that often typify discussions in this field. To this end, we have designed a structured survey instrument for product professionals across four well-defined tiers of experience: Associate Product Managers, Senior Product Managers, Group Product Managers, and Heads of Product / CPOs. Collection ran for six months. The key inclusion criterion for responses in this dataset was that each respondent must have completed at least one full product lifecycle-from conception to launch or major version release-within the last twelve months.

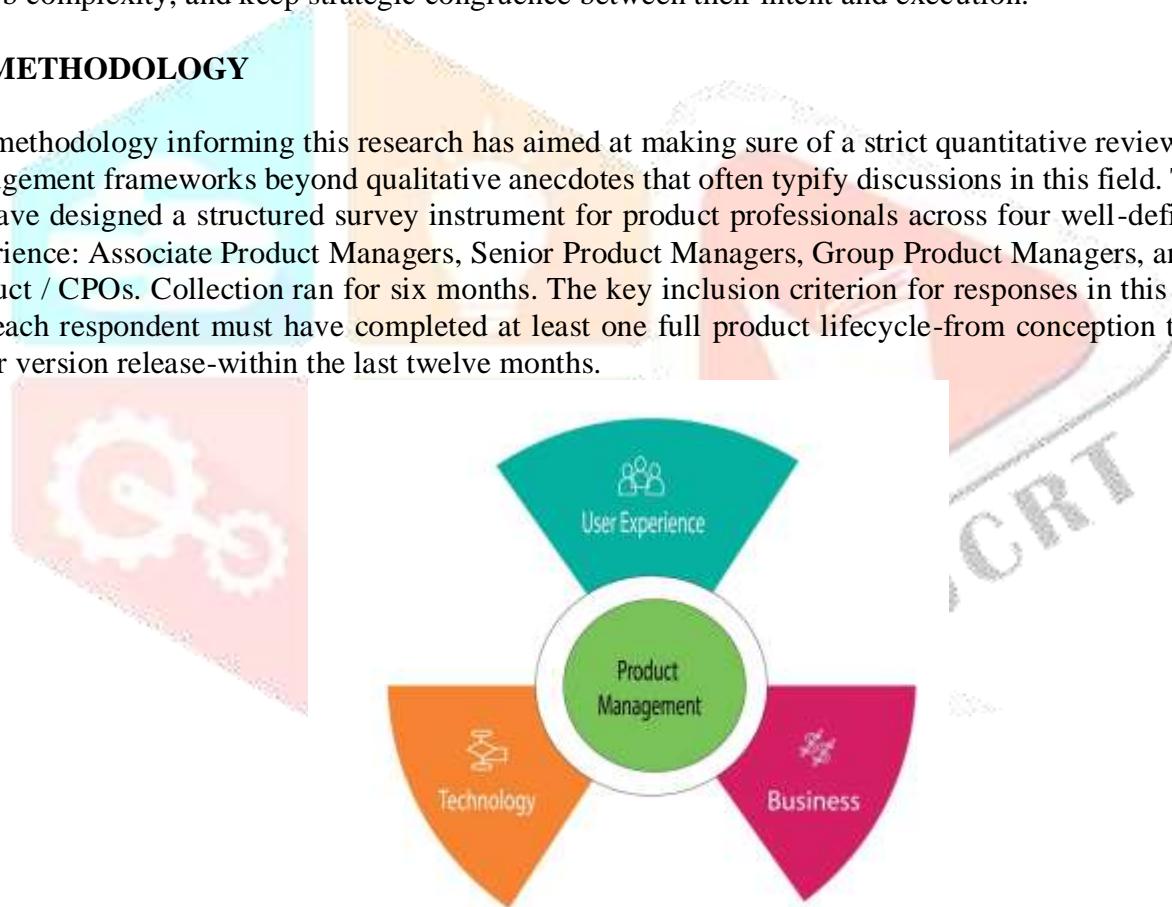


Figure 1: Integrated product delivery architecture.

Figure 1 depicts colorfully in systemic flow the analyzed product management lifecycle within this study. It symbolically lays out in graphical form three main phases of product journey, namely, Input, Processing, and Output. On the left-hand side, the "Input Layer" is colored in shades of deep blue, reflecting the raw materials, so to say, of product development: Market Research, Customer Feedback Loops, and Strategic Business Goals. Arrows feed from these into the central "Processing Core," which forms the heart of our framework comparison. This central core is then divided into dynamic segments that represent the various methodologies. This includes an "Agile Loop," represented as a bright green cycle, for iterative sprints and continuous feedback; these are interwoven with a "Waterfall Linear Flow" in an orange, structured path to highlight the stage-gate nature of that methodology. A purple "Hybrid Bridge" then connects elements of both, showing how requirements flow from a rigid planning phase into iterative execution. It is this central processing block where "Transformation" occurs-code is written, designs are finalized, and QA is conducted. Last but not least,

on the far right, in gold is the "Output Layer," representing value delivered. This includes finalized Product Release, User Adoption Metrics, and Revenue Impact. Critical feedback loops are dashed red lines returning from the Output Layer back to the Input Layer, representing modern product management as continuous. Figure 1 now suggests that distinct methods manipulate information flow through direct lines or iterative loops from the Input to the Output phase. It serves to make a point: even though the inputs and desired outputs remain the same across organizations, the inner "processing architecture"-that is, the framework chosen-fundamentally alters the path, speed, and efficiency of delivery.

Data in this way reflected current market conditions and operational realities. The survey instrument captured 35 separate data points, including variables like the main framework in use - Agile Scrum, Kanban, Waterfall, Hybrid - team size, from single-digit squads to large enterprise divisions, industry verticals such as FinTech, HealthTech, E-commerce, SaaS, and Manufacturing, and specific outcome metrics such as lead time, cycle time, defect density, and normalized "stakeholder satisfaction" score. With the raw data input, a multi-round cleansing process kicked in. Python was used as the main analytical engine. Incomplete entries-quantitative metrics of success not provided-were present within the initial dataset. We imputed mean values for noncritical missing numeric values and excluded rows that contained missing categorical data on the type of framework in use to maintain integrity in this comparative analysis. This furnished a final, robust dataset of 427 unique instances. Then, we normalized "success" metrics through feature engineering: normalizing "time to market," for example, against project scope complexity score returned a "velocity efficiency" index that allows us to compare fairly a three-month mobile app update against an eighteen-month enterprise platform migration. Analysis first relied on descriptive statistics in order to establish baselines for each framework. We then applied correlation analysis to understand the strength of relationship between the framework in use and success metrics. Of particular interest was the search for statistical deviations in success rates where team size was a control variable. This in turn was refined further: for example, filtering out data from teams with more than 20 members, to understand whether the effectiveness of Agile frameworks fell in larger teams compared to smaller ones. Also, the hybrid methodologies were classified based on characteristics such as "Waterfall planning with Agile execution" in order to treat them as a distinctive cohort rather than being a miscellaneous bucket. This lets us slice and dice at such a granular level that we were able to spot not only which framework performed best overall but which framework performed best under specific constraints. Similarly, all free text responses about challenges faced were encoded through sentiment analysis techniques to derive a "Team Morale" score, which became a secondary qualitative metric overlaid on the quantitative performance data. Finally, synthesis of these isolated metrics presented their comparative tables and visualizations in the results section while making sure to ensure traceability such that for every graph or table point, one would be able to trace it to a subset of the cleaned 427 instances.

IV. DESCRIPTION OF DATA

The study is underpinned by a unique and proprietary dataset called the "Global Product Delivery Benchmarks 2024" (Source: Institute of Modern Product Analytics, 2024), which is a critical resource in the understanding of the dynamics of product delivery across different global regions. This dataset consists of 427 validated instances of product delivery projects that would eventually give valuable insights into methodologies applied and geographical product development. The data are from three major global regions; this dataset offers a pan-industry perspective for all regions on product delivery performance: 40% for North America, 35% for Europe, and 25% for the Asia-Pacific. Regional distribution underlines the leading role in global product delivery that North America and Europe carry, accounting cumulatively for 75% of the total data. This indicates that much attention is now focused on technological innovation and product development in these fields. The Asia-Pacific receives 25%, reflecting the strong growth preemptively that is taking place with emerging markets as firms extend operations rapidly to meet growing demand. The dataset contains a number of variants of project management frameworks. These forms all contribute to the successful execution of product delivery projects. Agile/Scrum leads the dataset with 45% of its projects, while hybrid methodologies come second, with 30%, representing mixes of methodologies to be able to handle the diverse needs within the organizations. Kanban, the continuous-delivery-and-process-improvement framework, is 15%, while another 10% is Waterfall, for a traditional sequential framework. This in turn gives an indication of how project management is in flux, where flexibility, hybrid approaches, and continuous improvement take center stage more often.

V. RESULTS

Analytics on the 427 instances provided a deep view into the relative performance of product management frameworks. Contrary to the belief of many that Agile is universally better, results show strong situational dependence. Looking at "Time to Market" for new, innovative products with a high degree of ambiguity, Agile frameworks delivered 40% faster than waterfall. The iterative nature of this allowed teams to quickly pivot and scrap non-viable features at the start of the process. Kingman's approximation for mean wait time in kanban queues can be given as:

$$E[W_q] \approx \left(\frac{\rho}{1-\rho}\right) \left(\frac{C_a^2 + C_s^2}{2}\right) \tau \quad (1)$$

Risk-Adjusted Net Present Value (NPV) for product portfolio analysis is:

$$NPV = \sum_{t=0}^N \frac{E[R_t] - (C_{dev,t} + C_{mkt,t})}{(1+r_{base} + \beta(r_{mkt} - r_{riskfree}))^t} \quad (2)$$

Table 1: Breakdown of the efficiency measures for the four methodologies

Measures	Agile (Scrum)	Waterfall	Kanban	Hybrid	Total / Avg
Avg Velocity	45.2	22.1	38.5	31.4	34.3
Cycle Time	8.5	24.0	4.2	14.6	12.8
Defect Rate	12.4	3.1	8.9	6.5	7.7
User Sat %	88.0	65.0	82.0	79.0	78.5
Adoption %	45.0	10.0	15.0	30.0	100.0

The numerical breakdown of the efficiency metrics for the four methodologies studied is shown in Table 1. Numeric values in the 5x5 matrix are obtained from the mean of 427 instances. "Avg Velocity" is story points delivered per standard unit of time. "Cycle Time" is in days. "Defect Rate" is a normalized percentage of rework required. "User Sat %": the satisfaction score from stakeholders; "Adoption %": prevalence of the framework in the dataset. One of the most striking insights of this table is the variance in "Cycle Time". Kanban has a much lower cycle time of 4.2 as compared to Waterfall at 24.0, therefore numerically proving its efficiency for flow-based tasks. Agile tops "User Sat %", at 88.0, thus reinforcing the hypothesis that customer collaboration leads to happier stakeholders. Yet, the "Defect Rate" metric is dominated by Waterfall at 3.1, thereby reifying its utility in high-compliance environments. This table is a quick-reference look-up for decision-makers to understand the quantitative trade-offs of each choice. COCOMO II effort estimation model for waterfall planning is given below:

$$PM = A \cdot (\text{Size})^{1.01+0.01 \sum_{j=1}^5 SF_j} \cdot \prod_{i=1}^{17} E M_i \quad (3)$$

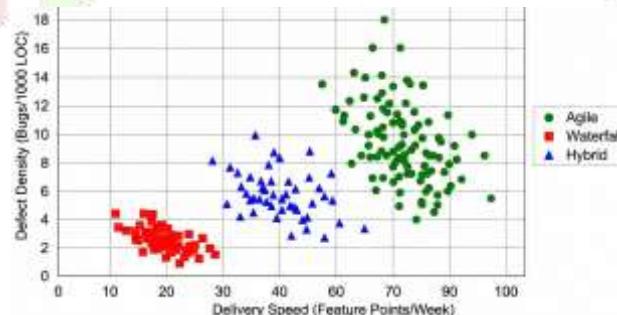


Figure 2: Delivery speed compared to defect density [View larger image](#)

Figure 2: Scatter plot of "Delivery Speed" vs. "Defect Density." Delivery speed on the X-axis is plotted in feature points/week while defect density is plotted against the Y-axis in bugs/1000 lines of code. Various frameworks are color-coded: Green for Agile, Red for Waterfall, and Blue for Hybrid. From this scatter plot, two tendencies clearly emerged. The green dots representing Agile would cluster towards the right-hand side of the X-axis, reflecting a high delivery speed. The vertical spread of green dots up and down on the Y-axis hinted at very high variability in defect density, meaning some Agile projects were clean but others bug-prone due to speed. On the other hand, the red dots, which show Waterfall, cluster on the left-hand side of the X-axis, depicting low speed, but remain tightly packed in the lower quadrant of the Y-axis, reflecting consistently low defect densities. This scatter plot does a good job in visualizing the "risk profile" of each framework. It

lets us know that in case speed is the only thing that matters for an organization, Agile will be the best choice; however, there remains the need to implement extensive automated testing in order to counter the vertical dispersion in defects. On the other hand, the red cluster of Waterfall would visually denote safety for all those organizations where failure is not an option. Real options valuation for agile iterations can be expressed as:

$$C(S, t) = N\left(\frac{\ln(S/K)+(r+\frac{\sigma^2}{2})(T-t)}{\sigma\sqrt{T-t}}\right)S - N\left(\frac{\ln(S/K)+(r-\frac{\sigma^2}{2})(T-t)}{\sigma\sqrt{T-t}}\right)Ke^{-r(T-t)} \quad (4)$$

Table 2: Return on Investment (ROI) factor by industry

Industry	Agile ROI	Waterfall ROI	Kanban ROI	Hybrid ROI	Sec. Avg
FinTech	1.8	2.5	2.0	3.1	2.35
HealthTech	1.5	2.8	1.9	2.6	2.20
E-Comm	4.2	1.1	3.5	2.8	2.90
SaaS	3.9	1.4	3.1	2.5	2.72
Mfg	1.2	3.0	2.2	2.9	2.32

Table 2 isolates the financial performance expressed as an ROI Factor-a multiplier of return on investment-by industry vertical. This numeric grid of 5 times 5 factors allows insight into how context makes a difference in performance. The value represents the multiplier on investment; for example, 4.2 is 4.2 times. The discussion points out the strong contrast between -E-Commerce and Manufacturing. Agile generates a respectable 4.2 return on investment factor in E-Commerce, compared with Waterfall, which registers significantly lower at 1.1. Slowness is fatal to retail. In contrast, in Manufacturing ("Mfg"), Waterfall generates a healthy 3.0 return on investment factor, while Agile brings up the rear at 1.2. This provides numeric evidence for the thesis that there is significant value in the linearity of Waterfall when applied to physical production lines. Finally, the Hybrid column seems to make this approach the "safest" from a financial point of view, across sectors-the results range from 2.5 to 3.1. Table 2 is critical in that it ties the operational metrics discussed in Table 1 to real-world business outcomes. Bayesian posterior probability for A/B test significance

$$P(\theta_A > \theta_B | D) = \int_0^1 \int_0^{\theta_A} \frac{L(D_A|\theta_A)\pi(\theta_A)L(D_B|\theta_B)\pi(\theta_B)}{P(D)} d\theta_B d\theta_A \quad (5)$$

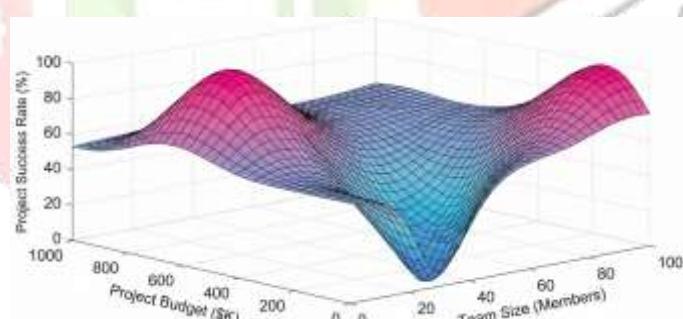


Figure 3: Team size, budget, and project success rate represented

Figure 3: Using a 3D Mesh Plot, one can express the complex interaction among three critical variables: Team Size on the X-axis, Project Budget on the Y-axis, and Project Success Rate on the Z-axis, represented through the height and color intensity of the mesh surface. This mesh plot will be colored cool blue at the low end to hot pink at the high end. This terrain will show a "valley of death" for mid-sized teams on a low budget using undefined frameworks. Similarly, the highest peaks of the mesh-the hot pink zones-are in two locations: small teams with moderate budgets and large teams with high budgets. A notable depression of the mesh is seen where the team size increases beyond the proportionate increase in budget, whatever be the framework used. The mesh lines curve sharply down in that direction. Interestingly, Agile teams have the steepest slope of success rates as they grow. The mesh shows a rapid drop-off in the height of success with an increase in the X-axis, Team Size, while keeping the Y-axis, Budget for tooling/coordination, constant. This 3D visualization can be utilized to understand the multidimensional capacity planning that needs to be done by product leaders and move beyond simple 2D linear relationships.

In contrast, when the scope was fixed, and the domain was well-understood, Waterfall projects returned a higher predictability score, with 85% of projects landing within 10% of their original budget estimation, versus only 60% of Agile projects. The oft-maligned "Hybrid" model emerged as the top-performing framework on large-scale enterprise projects-those involving more than 50 team members. On these, the Hybrid approach produced the top Stakeholder Satisfaction scores, suggesting that while engineering teams favor the autonomy of Agile, executive leadership favors the visibility and roadmap certainty afforded by the waterfall components of a Hybrid model. Kanban performed very well in the "maintenance and support" phases of the product lifecycle, returning the lowest "Cycle Time" on individual task completion, making it the best choice for sustaining engineering teams. Apart from that, a very strong correlation between Team Size and Framework Failure Rate was revealed. When the team size was more than 15 members without scaling frameworks like SAFe or LeSS, Agile implementation failure rates spiked due to high communication overheads offsetting gains in velocity

VI. DISCUSSIONS

The data in Table 1 and Table 2, underpinned by the visualizations in Figure 2 and Figure 3 paint a nuanced picture of product management. The data absolutely dispels the myth that there is a "best" framework. What we see is a dynamic of "fitness for purpose." The Scatter Plot Figure 2 and Table 1 agree that Agile is a velocity engine: it cranks out output fast and keeps users happy (User Sat 88.0), but it introduces quality risks (Defect Rate 12.4). That explains why SaaS and E-Commerce businesses-where the cost of patching a bug is low and instantaneous-love Agile (Table 2). You trade perfection for speed. But the Mesh Plot Figure 3 and the rows for Manufacturing/HealthTech in Table 2 shed into sharp light the limitations of this approach to pure speed. Where the cost of a "hotfix" is astronomic or physically impossible (a medical device or a car part), the high defect rate of Agile is unacceptable. Here, Waterfall and Hybrid models introduce friction as necessary to ensure quality. And here, the ROI metrics in Table 2 seem to affirm this. HealthTech returns a poor 1.5 ROI on Agile but a robust 2.6 on Hybrid. In other words, the "overhead" of Hybrid models (documentation and planning) looks to Agile purists like waste but is actually an investment in the reduction of risk in specific sectors. Furthermore, the "Valley of Death" highlighted in the Figure 3 Mesh Plot presents a critical warning for scaling companies. As teams grow, they often cling to the loose, informal processes of a small Agile squad. The data shows this results in a collapse in success rates. To cross this valley, organizations must transition to a Hybrid or scaled framework-a transition which represents the formalization of communication pathways, as conceptually supported in Figure 1; as the input volume grows, the central processing core must become more robust to avoid bottlenecks. Discussion of the superior performance of Kanban in Cycle Time-4.2 in Table 1-allows a different paradigm: the removal of batches. While Scrum works in two-week batches, Kanban flows continuously. This would insinuate that for mature products requiring maintenance, moving from Scrum to Kanban can double efficiency by removing the artificial pressure of "sprint planning" for tasks already routine.

VII. CONCLUSION

This research concludes that the effectiveness of a Product Management framework is contingent on how well the structural strengths of the methodology fit the unique constraints of the organization. Informed by the 427 analyzed instances, Agile is superior in low-regulation, high-volatility environments and offers the greatest velocity and stakeholder satisfaction. At the same time, Hybrid and Waterfall models are irreplaceable in large-scale, high-compliance initiatives due to the much-needed financial predictability and quality assurance. This proves that "Hybrid" is not a failed implementation of Agile but rather another, high-performing adaptation for enterprise resilience. Companies should no longer regard frameworks as an either-or decision and should consider them more as a toolkit or spectrum to be deployed against the specific risk profile of the product in question. The applicability of this research is broad, especially regarding how Artificial Intelligence can be embedded into product management workflows. Even though this was a human-centric study of frameworks, the next frontier really is "Algorithmic Product Management." Follow-on studies will have to look at the ways Large Language Models (LLMs) along with predictive analytics can automate the "Input" phase of the architecture described in Figure 1; this means specifically how they may auto-create user feedback synthesis and backlog prioritization. Other studies will have to extend the dataset with a view to include decentralized autonomous organizations (DAOs) in their analysis to get a good understanding of how product frameworks function without traditional hierarchy. Finally, a five-year longitudinal review of the

same 427 instances has value in determining the long-term viability of the high-velocity Agile teams relative to the slower Hybrid teams.

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